# **Signet pH/ORP Electrodes**







		2756 Wet-Tap	2757 Wet-Tap	2724 2726	2725		
Ope	eration Range	0 to 14 pH	±1500 mV	0 to 14 pH	±2000 mV		
Cor	nnector Style		Dr	-yLoc®			
	npatible Preamps/Sensor ctronics	:	2751 Sensor Electronics a	nd 2760 Sensor Preamplifi	ers		
Ter	nperature Range	0 °C to 85 °C (3	32 °F to 185 °F)	-10 °C to 85 °C	(14 °F to 185 °F)		
Pre	essure Range	6.89 bar	(100 psi)		(100 psi @ 14 to 150 °F) 58 psi @ 150 to 185 °F)		
Pip	e Size Range for In-line	2½ in.1	to 12 in.	2724-2727 pipe size range ½ in. to 4 in. Signet fittings or a variety of ¾ in. fittings			
	cess Connection for omersible	N/A		3⁄4 in. NPT threads or ISO 7-1/R 3/4 in. (using threads from submersible 2751 or 2760)			
rials	Body	Glass or Plastic		Ryton <sup>°</sup> (PPS)			
Mate	<b>Reference Junction Material</b>	PTFE		Porous UHM	W Polyethylene		
Wetted Materials	0-rings		I		FKM		
×e	Sensing Element		Glass (pH) o	r Platinum (ORP)			
Мо	unting Position	Any angle, even upside down					
Ser	nsor Technology	Standard					
Cor	npatible Signet Instruments	8900, 9900, 9950					
Арј	olication Usage	General purpose; sensor accessible without process shutdown		General purpose; also options available for use in H (< 2%) and low conductivity liquids (<100 µS)			
Sta	ndards and Approvals	Manufactured under	ISO 9001 for Quality	RoHS compliant, China RoHS			

# **Specification Matrix**



		2734 2736	2735	2764 2766	2765 2767	2774 2776	2775 2777		
Oper	ation Range	0 to 14 pH	±2000 mV	0 to 14 pH	±1500 mV	0 to 14 pH	±2000 mV		
Conn	ector Style			DryLoc®					
	patible Preamps/ or Electronics		ensor Electronics , 9900, 4 to 20 mA)	2751 Senso	r Electronics and	d 2760 Sensor Pi	reamplifiers		
Tem	perature Range	10 °C to 100	0 °C (50 °F to 212 °F)	0 °C to (32 °F to	95 °C 203 °F)		o 85 °C o 185 °F)		
Pres	sure Range		5 °C (100 psi @ 14 to 150 °F) °C (58 psi @ 150 to 212 °F)		@ 95 °C @ 203 °F)	6.9 bar (100 p	osi) maximum		
Pipe In-lir	Size Range for ne		e size range ½ in. to 4 in. r a variety of ¾ in. fittings	1 in. a	ind up	¾ in. a	and up		
	ess Connection for nersible		ads or ISO 7-1/R 3/4 in. net flow fittings	3⁄4 in. NPT threads or ISO 7-1/R 3/4 in. (using threads from 2751 or 2760)					
als	Body			Ryton <sup>®</sup> (PPS)					
Wetted Materials	Reference Junction Material	PTFE							
etted	0-rings	FKM							
Ň	Sensing Element		Glass	(pH) or Platinum (ORP)					
Mour	nting Position	Any angle	, even upside down	Angle is minimum +15° from horizontal Any angle, even		n upside down			
Sens	or Technology		Standard	Differential Sta		Stan	dard		
	patible Signet uments	890	0, 9900, 9950	8900, 9900, 9950					
Application Usage			; also options available for in HF (< 2%)	Harsh Chemicals (heavy metals, $Hg^{++}$ , $Cu^+$ , $Pb^{++}$ , $CIO_4^-$ , $Br$ , $I^-$ , $CN^-$ , $S_2^-$ and other chemicals that react with $Aq^+$ or KCL.) General purpose for higher temperative available, 1 (230 °F) @ 1		peratures are e, 110 °C			
Standards and Approvals		CE, FCC, RoHS	compliant, China RoHS	Man	ufactured under	ISO 9001 for Qu	ality		

# Signet pH/ORP Electrodes Application Matrix

	2724 2726	2724-HF 2726-HF	2726-LC	2725	2734 2736	2734-HF 2736-HF
Measurement						
рН	****	****	****		****	****
ORP				****		
Application						
Low Temperature < 10 °C	****	Ø	****	****	Ø	Ø
High Temperature > 85 °C	Ø	Ø	Ø	Ø	****	****
General Purpose	****	****	****	****	***	***
Harsh Application	**	**	**	**	****	****
Low Conductivity (< 100 uS)	Ø	Ø	****	Ø	Ø	Ø
Chemical Compatibility						
Hydrofluoric Acid (HF) < 2%	Ø	****	Ø	Ø	Ø	****
Mercury (Hg <sup>2+</sup> )	**	**	Ø	**	***	***
Copper (Cu <sup>+</sup> )	**	**	Ø	**	***	***
Lead (Pb <sup>2+</sup> )	**	**	Ø	**	***	***
Perchlorate (ClO <sub>4</sub> -)	**	**	Ø	**	***	***
Bromine (Br-)	**	**	Ø	**	***	***
lodine (l <sup>-</sup> )	**	**	Ø	**	***	***
Cyanide (CN <sup>-</sup> )	**	**	Ø	**	***	***
Sulfide (S <sup>2-</sup> )	**	**	Ø	**	***	***
Silver Sulfide (Ag <sub>2</sub> S)	**	**	Ø	**	***	***
Silver Bromide (AgBr)	**	**	Ø	**	***	***
Silver lodide (Agl)	**	**	Ø	**	***	***
Silver Cyanide (AgCN)	**	**	Ø	**	***	***
Mounting						
Submersible	****	****	****	****	****	****
Signet Fitting	****	****	****	****	****	****
Wet-Tap	Ø	Ø	Ø	Ø	Ø	Ø
3/4 in. NPT	****	****	****	****	****	****
1 in. NPT	***	***	***	***	***	***
ISO 7/1-R 3/4	****	****	****	****	****	****

	Chart Key				
ø	Ø Not Recommended				
**	Compatible				
***	Good				
****	Better				
Special	Special Order Product				

	2735	2756-WT	2757-WT	2764 2766	2765 2767	2774 2776	2775 2777
Measurement				2/00	2/6/	2776	2///
		****		****		****	
рН	****		****		****		****
ORP							
Application							
Low Temperature < 10 °C	***	****	****	****	****	****	****
High Temperature > 85 °C	****	Ø	Ø	****	****	Special	Special
		2	~			opeciat	opeciat
General Purpose	***	***	***	**	**	***	***
Harsh Application	****			****	****	***	***
Low Conductivity (< 100 uS)	Ø	Ø	Ø	Ø	Ø	Ø	Ø
Chemical Compatibility							
Hydrofluoric Acid (HF) < 2%	Ø	Ø	Ø	Ø	Ø	Ø	Ø
Mercury (Hg <sup>2+</sup> )	***	Ø	Ø	****	****	***	***
Copper (Cu <sup>+</sup> )	***	Ø	Ø	****	****	***	***
Lead (Pb <sup>2+</sup> )	***	Ø	Ø	****	****	***	***
Perchlorate (ClO <sub>4</sub> -)	***	Ø	Ø	****	****	**	**
Bromine (Br-)	***	Ø	Ø	****	****	**	**
lodine (l <sup>-</sup> )	***	Ø	Ø	****	****	**	**
Cyanide (CN <sup>-</sup> )	***	Ø	Ø	****	****	**	**
Sulfide (S <sup>2-</sup> )	***	Ø	Ø	****	****	**	**
Silver Sulfide (Ag <sub>2</sub> S)	***	Ø	Ø	****	****	**	**
Silver Bromide (AgBr)	***	Ø	Ø	****	****	**	**
Silver lodide (Agl)	***	Ø	Ø	****	****	**	**
Silver Cyanide (AgCN)	***	Ø	Ø	****	****	**	**
Mounting							
Submersible	****	Ø	Ø	****	****	****	****
Signet Fitting	****	Ø	Ø	Ø	Ø	Ø	Ø
Wet-Tap	Ø	****	****	Ø	Ø	Ø	Ø
3/4 in. NPT	****	Ø	Ø	Ø	Ø	****	****
1 in. NPT	***	Ø	Ø	****	****	***	***
ISO 7/1-R 3/4	****	Ø	Ø	Ø	Ø	Special	Special

# Signet 2724-2726 pH/ORP Electrodes

# General Purpose

#### Compatible with ALL Signet pH/ORP instruments and SmartPro transmitters





Flat

The Signet 2724-2726 pH and ORP electrodes are general purpose sensors ideal for a wide range of applications. These feature a patented reference design and uses the unique foul-proof patented DryLoc<sup>®</sup> connector. The large area PE reference junction and pathway is constructed to increase the total reference effectiveness and ensures long service life.

The DryLoc® connector with corrosion resistant gold plated contacts readily connects the sensor to the mating 2751 pH/ORP Smart Sensor Electronics or the 2760 Preamplifier. The robust Ryton® threaded sensor body and choice of flat pH, bulb pH, or flat ORP sensing elements allows a broad range of chemical and mechanical compatibility for a wide variety of applications.

There are two optional pH sensing versions available, HF and LC. The HF version is for applications where traces of hydrofluoric acid (2% or less) will attack standard pH glass. The LC version can be used for low conductivity fluids 20 - 100  $\mu$ S/cm nominal and below 20  $\mu$ S when mounted under controlled conditions.

The quick temperature response is available in either a Pt1000 or 3 K $\Omega$  temperature sensor and allows compatibility with all Signet pH/ORP instruments. The 2724-2726 electrodes incorporate  $\frac{3}{4}$  inch NPT or ISO 7/1-R 3/4 threads for installing into standard pipe-tees. They can also be mounted directly into Signet standard fittings, DN15 to DN100 ( $\frac{1}{2}$  to 4 inch).

#### Features

- Patented reference design for exceptional performance and prolonged life in harsh environments\*
- Memory chip enabled for access to a wide range of unique features when connected to the Signet 2751 pH/ORP Smart Sensor Electronics
- Ryton® (PPS) body for broad range of chemical compatibility
- Patented DryLoc<sup>®</sup> connector with gold plated contacts
- Special design allows for installation at any angle, even inverted or horizontal
- ¾" NPT or ISO 7/1-R 3/4 threaded sensors for use with reducing tees DN15 to DN100 (½ to 4 in.)
- Mounts in Signet standard fittings from DN15 to DN100 (1/2 to 4 in.)
- Quick temperature response
- Bulb and flat HF resistant glass available for trace HF, in less than 2% concentration applications
- Low conductivity sensor available for liquids down to 20  $\mu\text{S/cm}$



## **Applications**

- Water & Wastewater Treatment
- Neutralization Systems
- Effluent Monitoring
- Sanitization Systems
- Pool & Spa Control
- Aquatic Animal Life Support Systems
- Process Control
- Cooling Towers

\*U.S. Patent Nos.: 6,666,701, 7,799,193 B2, 7,867,371 B2 and 8,211,282 B2

## **Specifications**

Performance	Efficiency	>97% @ 25 °C (77 ° F)		
Operating Range	рН	0 to 14 pH		
	ORP	±2000 mV		
	3-2726-LC	Low conductivity fluids; 20 - 1 be less than 150 ml/min in a p	00 μS/cm nominal < 20 μS; flow must properly grounded system	
	3-2724-HF, 3-2726-HF	Hydrofluoric acid resistant gla	ss, pH 6 or below; trace HF $\leq 2\%$	
Compatibility				
	2751 Smart Sensor Elec 2760 Preamplifier	stronics (for 8900, 9900, 9950, 4	to 20 mA or Profibus Concentrator),	
Temperature Sensor				
	Pt1000 versions	· · · ·	0H/ORP Smart Sensor Electronics for Signet 8900, 9900 or 9950 instruments	
	$3\ \text{K}\Omega$ Balco versions	Compatible with Signet 2751 p Signet 2760 pH/ORP Preampli Signet 8750 pH/ORP Transmit		
Process Connection				
	¾ in. NPT	ISO 7/1-R 3/4	Mounts into Signet fittings	
Wetted Materials				
	рН	Ryton <sup>®</sup> (PPS), glass, UHMW PE	, FKM	
	ORP	Ryton <sup>®</sup> (PPS), glass, UHMW PE	, FKM, Platinum	
Max. Temperature/Pres	sure Rating			
Operating Temperature	Range*	-10 °C to 85 °C	14 °F to 185 °F	
Operating Pressure Ran	ige	6.8 bar @ -10 to 65 °C (100 psi @ 14 to 150 °F)		
		4 bar @ 65 to 85 °C (58 psi @	150 to 185 °F)	
*Best performance for 2	2724-HF, 2726-HF sensors	s is above 10 °C (50 °F)		
Recommended Storage	Temperature			
		0 °C to 50 °C	32 °F to 122 °F	
The electrode glass will	shatter if shipped or stor	ed at temperature below 0 °C (3	32 °F)	
The performance life of	the electrode will shorter	n if stored at temperatures abov	e 50 °C (122 °F)	
Mounting				
In-line Mounting	Use the sensor threads			
	Use a Signet standard fi	tting up to 4 in.		
	Sensor can be mounted	at any angle		
Submersible Mounting	Use threads on models	2751 or 2760		
	Requires 34 inch NPT or	ISO 7/1-R 3/4 male threaded li	quid tight extension conduit.	
Shipping Weight				
	0.25 kg	0.55 lb		
Standards and Approva	ls			
	RoHS compliant, China F	RoHS		
	Manufactured under ISC	) 9001 for Quality, ISO 14001 for	- Environmental Management and	

See Temperature and Pressure graphs for more information

Multi-Parameter Instruments

Communication Protocol

Chlorine

Dissolved Oxygen

Flow

pH/0RP

Conductivity/ Resistivity

Level

Pressure Temperature

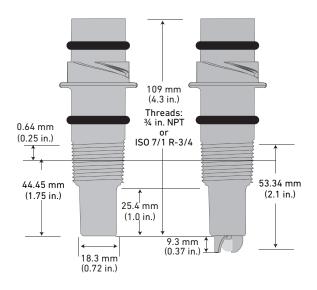
Other Produc<u>ts</u>

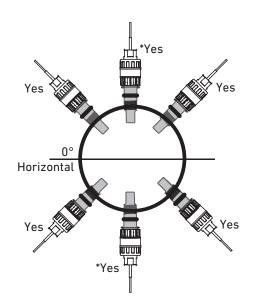
Installation & Wiring

Technical Reference

Temperature/ Pressure Graphs

## Dimensions

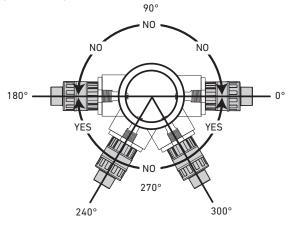


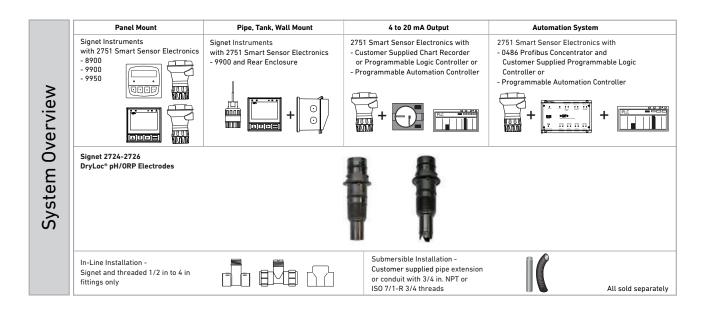


#### Mounting Angle

Models 2724-2726 may be mounted at any angle without affecting the performance. \*Avoid locations with air pockets and sediment

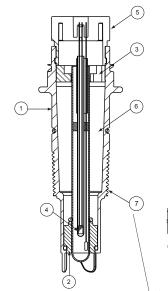
When mounting in standard threaded fittings the electrode must be mounted horizontally to 60 degrees below horizontal position only.





## **Electrode Key Features and Benefits:**

- 1. Ryton<sup>®</sup> body for chemical compatibility with most harsh chemicals.
- 2. Porous UHMW PE (ultra high molecular weight polyethylene) junction resists fouling and build-up.
- 3. Memory chip enabled for convenient data storage and access (calibration data, operational data, and manufacturing data), electrode health monitoring via glass impedance measurement when used in connection with the 2751 pH/ORP Smart Sensor Electronics.
- 4. Internal temperature sensor located in the glass stem for a quick temperature response.
- DryLoc<sup>®</sup> connector with corrosion resistant gold plated pins for quick and easy sensor removal. Resists moisture and dirt intrusion.
- Dual-patented reference design with a 406 mm (16 in.) reference pathway for prolonged life in harsh environments. This enables the sensor to last significantly longer than other standard pH/ORP electrodes in most applications.
- 6a. With the patented reference design, the Signet 2726-LC version performs better in low conductivity water between 20 100  $\mu$ S and lasts longer than previous "DI" electrodes.
- 6b. The 2726-LC sensor also performs in applications with extremely low (less than 20 μS) conductivity. Special precautions must be taken to avoid measurement complications. Please note the following.
  - Electrostatic charges (streaming potentials) can cause dramatic offsets in a system with very low conductivity water. To minimize this, sensors should be placed in a well grounded system.
  - To enhance performance, a low flow cell is recommended to provide a steady flow rate (150 ml/minute). Sensors placed in high flow applications will experience noisier readings due to streaming potential.
- 7. Threads for NPT or ISO process connection into reducing tees
  - Use off-the-shelf GF reducing tees DN20 to DN100 (¾ to 4 in.).
- 8. Mounts directly into Signet fittings (½ to 4 in.) for easy sensor retrofitting.
- 9. Mount submersed into a tank via the 2751 or 2760 back threads.



Dual-patented reference design for long life in conductivity or chemicals.

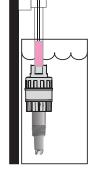


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8 Sensor in Signet fitting

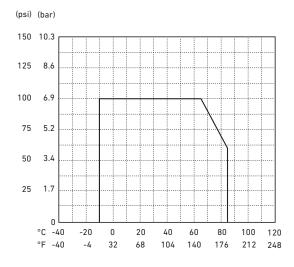


(9) Sensor submersible installation

## **Temperature/Pressure Graph**

#### Note:

The pressure/temperature graphs are specifically for the Signet sensor. During system design the specifications of all components must be considered. In the case of a metal piping system, a plastic sensor will reduce the system specification.



#### **Application Tips**

- Use the flat glass electrodes when a self-cleaning feature is desired; especially useful in applications with abrasive chemicals for in-line installations.
- Use bulb protected electrodes for low temperature applications or where fast response is required.
- ORP electrodes are generally used for chemical reaction monitoring, not control.
- Ensure that sensor materials are chemically compatible with the process liquid.
- Keep electrode tip wet, avoid air pockets and sediment.

#### Model 2724-2726 Ordering Notes

- pH and ORP electrodes require connection to model 2751 pH/ORP Smart Sensor Electronics or 2760 Preamplifier.
- 2) The 2751 "EasyCal" feature recognizes common pH and ORP buffer values of 4, 7 and 10 pH and +87, +264 and +469 mV for ORP.

#### Buffer Solutions 3822-7004 3822-7007

3822-7010

**Quinhydrone** 3822-7115



ACCEPT

The Signet pH buffers are ideal for calibration. The liquid solutions are conveniently packaged in one pint (473 ml) bottles. pH buffer kits in powder pillows are available for mixing fresh solutions with water at the time of use.

All pH buffers are color coded for easy identification; 4.01 pH is red, 7.00 pH is yellow, and 10.00 pH is blue. All pH buffers are traceable to NIST standards. The 4.01 and 7.00 pH buffer solutions can be used to calibrate ORP sensors when saturated with quinhydrone.

## **Ordering Information**

Mfr. Part No.	Code	Tip Design	Process Connection Thread Options
pH Electrodes			
Temperature Ele	ment Pt1000; use wit	h 2751 pH/ORP Smart Sensor	Electronics* and Profibus Concentrato
3-2724-00	159 001 545	Flat	¾ in. MNPT, Thread
3-2724-01	159 001 546	Flat	ISO 7/1-R 3/4 Thread
3-2726-00	159 001 553	Bulb	¾ in. MNPT, Thread
3-2726-01	159 001 554	Bulb	ISO 7/1-R 3/4 Thread
3-2726-HF-00	159 001 549	Bulb, HF Resistant <sup>1</sup>	¾ in. MNPT, Thread
3-2726-HF-01	159 001 550	Bulb, HF Resistant <sup>1</sup>	ISO 7/1-R 3/4 Thread
3-2726-LC-00	159 001 557	Bulb, Low Conductivity <sup>2</sup>	¾ in. MNPT, Thread
3-2726-LC-01	159 001 558	Bulb, Low Conductivity <sup>2</sup>	ISO 7/1-R 3/4 Thread
		npatible with both the 2751 pH	/ORP Smart Sensor Electronics* and
2760 Preamplifie			
3-2724-10	159 001 547	Flat	¾ in. MNPT, Thread
3-2724-11	159 001 548	Flat	ISO 7/1-R 3/4 Thread
3-2724-HF-10	159 001 771	Flat, HF Resistant <sup>1</sup>	3/4 in. NPT, Thread
3-2724-HF-11	159 001 772	Flat, pH Resistant <sup>1</sup>	ISO 7/1-R 3/4 Thread
3-2726-10	159 001 555	Bulb	¾ in. MNPT, Thread
3-2726-11	159 001 556	Bulb	ISO 7/1-R 3/4 Thread
3-2726-HF-10	159 001 551	Bulb HF Resistant <sup>1</sup>	¾ in. MNPT, Thread
3-2726-HF-11	159 001 552	Bulb HF Resistant <sup>1</sup>	ISO 7/1-R 3/4 Thread
3-2726-LC-10	159 001 559	Bulb, Low Conductivity <sup>2</sup>	¾ in. MNPT, Thread
3-2726-LC-11	159 001 560	Bulb, Low Conductivity <sup>2</sup>	ISO 7/1-R 3/4 Thread
ORP Electrodes;	Compatible with both	the 2751 pH/ORP Smart Sens	or Electronics* and the
2760 Preamplifie	er**		
3-2725-60	159 001 561	Platinum, Flat, 10 KΩ ID, ¾ in. NPT	¾ in. MNPT, Thread

\*The 2751 pH/ORP Smart Sensor Electronics has a digital ( $S^{3}L$ ) output which is used with 8900, 9900 or 9950 instruments, and the Profibus Concentrator.

It also has a 4 to 20 mA output for connections to PLC's, data recorders, etc.

\*\*The 2760 Preamplifier is used for connection directly to 8750 transmitter or other analog transmitters.

<sup>1</sup>HF resistant <u><</u>2%HF

 $^2Low$  conductivity applications, 20 - 100  $\mu S/cm$  recommended

#### Note:

The 3 K $\Omega$  Balco temperature element electrodes are compatible with the 2751 pH/ORP Smart Sensor Electronics, 8900, 9900 and 9950 instruments.

#### **Accessories and Replacement Parts**

Mfr. Part No.	Code	Description
1220-0021	198 801 000	0-ring, FKM (2 required per sensor)
3-2700.395	159 001 605	Calibration Kit: includes 3 polypropylene cups, box used as cup stand, 1 pint pH 4.01, 1 pint pH 7.00
3822-7115	159 001 606	20 gm Bottle Quinhydrone for ORP Calibration (must use pH 4.01 and/or pH 7.00 buffer solutions)
3-2759	159 000 762	pH/ORP System Tester (adapter cable sold separately)
3-2759.391	159 000 764	2759 DryLoc Adapter Cable (for use with 2751 and 2760)
3-0700.390	198 864 403	pH Buffer Kit (1 each 4, 7, 10 pH buffer in powder form, makes 50 ml of each)
3822-7004	159 001 581	pH 4.01 Buffer Solution, 1 pint (473 ml) bottle
3822-7007	159 001 582	pH 7.00 Buffer Solution, 1 pint (473 ml) bottle
3822-7010	159 001 583	pH 10.00 Buffer Solution, 1 pint (473 ml) bottle
3800-5000	159 838 107	3.0M KCl Storage Solution for pH and ORP, 1 pint (473 ml) bottle
3-2700.397	159 001 870	Protective Cap for pH/ORP Electrodes, 5 pieces
3-2700.398	159 001 886	0-ring Lubricant Kit (5 packs of Super Lube, 1cc each)

| Multi-Parameter nstruments

Other Product

nstallation <u>& Wiring</u>

mperature

Grap

# Signet 2734-2736 pH/ORP Electrodes

# High Performance

#### Compatible with Signet 8900/9900/9950 Instruments





The Signet 2734-2736 pH and ORP electrodes are ideal for a wide range of harsh applications with low concentrations of poisoning ions, and chemicals that react with silver ion, Ag<sup>+</sup>. The superior glass formulation provides excellent chemical resistance in acidic and alkaline/caustic environments. The large area PTFE reference junction, salt bridge and reference electrode are constructed to increase the total reference effectiveness, resist chemical attack, help resist coating, and ensure long service life in harsh applications.

The DryLoc<sup>®</sup> connector with corrosion resistant gold plated contacts readily connects the sensor to the mating 2751 pH/ORP Smart Sensor Electronics. The robust Ryton<sup>®</sup> threaded sensor body and choice of flat, bulb pH, or flat ORP sensing elements provide a broad range of chemical compatibility for a wide variety of applications.

There is an optional pH sensing version available for applications with HF. The HF version is for applications where traces of hydrofluoric acid (2% or less) will attack standard pH glass.

The quick temperature response is available in a Pt1000 temperature sensor and allows compatibility with the Signet 8900, 9900 and 9950 instruments.

The sensors incorporate  $\frac{3}{4}$  inch NPT or ISO 7/1-R 3/4 threads for installing into standard pipe-tees. They can also be mounted directly into Signet standard fittings, DN15 to DN100 ( $\frac{1}{2}$  to 4 inch).

#### Features

- Enhanced reference chemistry to resist chemical poisoning and prolong the life of the electrodes in harsh environments
- PTFE reference junction resists fouling and chemical attack
- Superior pH glass formulation for excellent chemical resistance in acidic and alkaline/ caustic environments
- Ryton<sup>®</sup> (PPS) body for broad range of chemical compatibility
- Memory chip enabled for access to a range of unique features when connected to the Signet 2751 pH/ORP Smart Sensor Electronics
- Patented reference design for exceptional performance\*
- Patented DryLoc<sup>®</sup> connector with gold plated contacts
- Mounts in Signet standard fittings from DN15 to DN100 (½ to 4 in.) or standard pipe fitting, 3/4" NPT or ISO 7/1-R 3/4
- Special design allows for installation at any angle, even inverted or horizontal
- Quick temperature response
- Bulb and flat HF resistant glass available for trace HF, in less than 2% concentration applications



## Applications

- Water & Wastewater Treatment
- Neutralization Systems
- Plating Baths
- Air Scrubbers
- Metal Removal
- Process Control
- Cooling Towers

\*U.S. Patent Nos.: 6,666,701, 7,799,193 B2, 7,867,371 B2 and 8,211,282 B2

# **Specifications**

General					
Performance	Efficiency	>95% @ 25 °C (77 ° F)			
Operating Range	pH	0 to 14 pH			
	ORP	±2000 mV			
	3-2734-HF, 3-2736-HF	Hydrofluoric acid resistant gla	ss, pH 6 or below; trace HF <u>&lt;</u> 2%		
Compatibility		I			
	2751 pH/ORP Smart Se	nsor Electronics (for 8900, 9900	, 9950 , Profibus Concentrator, 4 to 20 mA)		
Temperature Sensor	1				
	Pt1000		H/ORP Smart Sensor Electronics for ignet 8900, 9900 or 9950 instruments and		
Process Connection		'			
	¾ in. NPT	ISO 7/1-R ¾	Mounts into Signet fittings		
Wetted Materials					
	рH	Ryton® (PPS), glass, PTFE, FKM	1		
	ORP	Ryton® (PPS), glass, PTFE, FKM, Platinum			
Max. Temperature/Pres	sure Rating				
Operating Temperature	Range	10 °C to 100 °C	50 °F to 212 °F		
Operating Pressure Ran	ge	0 to 6.9 bar (0 to 100 psi) @ 10 °C to 65 °C (50 °F to 149 °F)			
		Linearity Derated 6.9 to 4.0 bar (100 to 58 psi) @ 65 °C to 100 °C (149 °F to 212 °F)			
<b>Recommended Storage</b>	Temperature				
		0 °C to 50 °C	32 °F to 122 °F		
The electrode glass will	shatter if shipped or stor	ed at temperature below 0 °C (3	2 °F)		
The performance life of	the electrode will shorter	n if stored at temperatures above	e 50 °C (122 °F)		
Mounting					
In-line Mounting	Use the sensor threads				
	Use a Signet standard fitting $\frac{1}{2}$ to 4 in.				
	Sensor can be mounted	at any angle			
Submersible Mounting	Use threads on model 2	751			
	Requires ¾ in. NPT or IS	50 7/1-R ¾ male threaded liquid	l tight extension conduit		
Shipping Weight					
	0.25 kg	0.55 lb			
Standards and Approva	ls				
	CE, FCC, RoHS complian	t, China RoHS			
		) 9001 for Quality, ISO 14001 for ational Health and Safety	Environmental Management and		

See Temperature and Pressure graphs for more information

Communication Protocol

Chlorine

Dissolved Oxygen

Flow

pH/ORP

Conductivity/ Resistivity

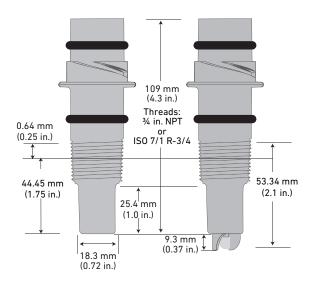
Level

Pressure Temperature

Other Products

Installation & Wiring

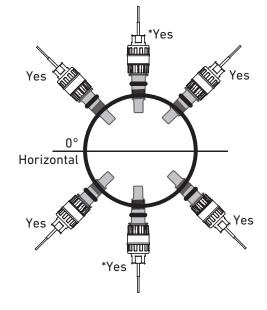
## Dimensions



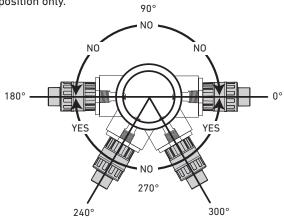
Mounting Angle using GF Signet Fittings

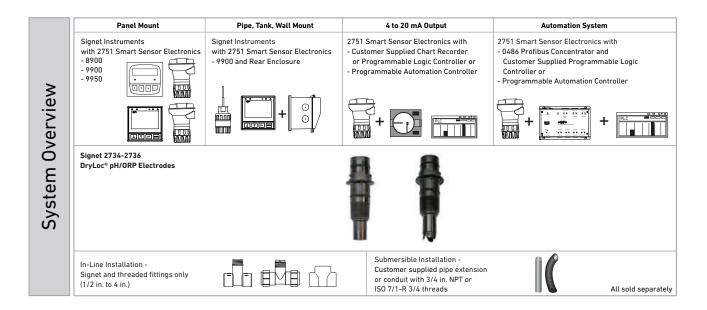
Models 2734-2736 may be mounted at any angle without affecting the performance.

\*Avoid locations with air pockets and sediment



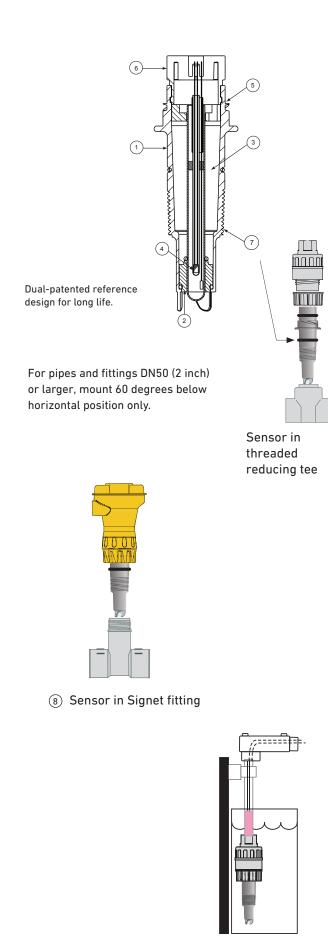
When mounting in standard threaded fittings the electrode must be mounted horizontally to 60 degrees below horizontal position only.





## **Electrode Key Features and Benefits:**

- Ryton® body for chemical compatibility with most 1. harsh chemicals.
- 2. Porous PTFE junction resists fouling, chemicals, and build-up.
- 3. Enhanced reference chemistry to resist poisoning and to prolong the life of the electrodes in harsh media applications.
- 4. Internal temperature sensor located in the glass stem for a quick temperature response.
- 5. Memory chip enabled for convenient data storage and access (calibration data, operational data, and manufacturing data), electrode health monitoring via glass impedance measurement when used in connection with the 2751 pH/ORP Smart Sensor Electronics.
- 6. DryLoc<sup>®</sup> connector with corrosion resistant gold plated pins for quick and easy sensor removal. Resists moisture and dirt intrusion.
- 7. Threads for NPT or ISO process connection into reducing tees. Use off-the-shelf GF reducing tees DN20 to DN100 (3/4 to 4 in.).
- 8. Mounts directly into Signet fittings (1/2 in. to 4 in.) for easy sensor retrofitting.
- 9. Mount submersed into a tank via the 2751 pH/ORP Smart Sensor Electronics.



(9) Sensor in submersible installation

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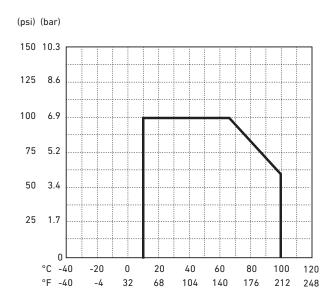
pH/ORP

J

## Temperature/Pressure Graph

#### Note:

The pressure/temperature graph is specifically for the Signet sensor. During system design the specifications of all components must be considered. In the case of a metal piping system, a plastic sensor will reduce the system specification.



#### **Application Tips**

- Use the flat glass electrodes when a self-cleaning feature is desired; especially useful in applications with abrasive chemicals, in-line installations.
- Use the 2736-0X bulb protected electrodes in high pH alkaline/caustic applications (10 to 14 pH) or in applications of low pH range (0 to 3 pH).
- ORP electrodes are generally used for chemical reaction monitoring, not control.
- Ensure that sensor materials are chemically compatible with the process liquid.
- Keep electrode tip wet, avoid air pockets and sediment.

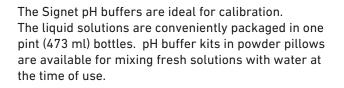
#### Model 2734-2736 Ordering Notes

- 1) pH and ORP Sensor Electrodes require connection to model 2751 pH/ORP Smart Sensor Electronics.
- The 2751 "EasyCal" feature recognizes common pH and ORP buffer values of 4, 7 and 10 pH and +87, +264 and +469 mV for ORP.

#### Buffer Solutions 3822-7004 3822-7007

3822-7010

**Quinhydrone** 3822-7115



All pH buffers are color coded for easy identification; 4.01 pH is red, 7.00 pH is yellow, and 10.00 pH is blue. All pH buffers are traceable to NIST standards. The 4.01 and 7.00 buffer solutions can be used to calibrate ORP sensors when saturated with quinhydrone.





## **Ordering Information**

Mfr. Part No.	Code	Tip Design	Process Connection		
pH Electrodes - Tem	pH Electrodes - Temperature Element Pt1000; use with 2751 pH/ORP Smart Sensor Electronics*				
3-2734-00	159 001 774	Flat	3/4 in. NPT, Thread		
3-2734-01	159 001 775	Flat	ISO 7/1-R 3/4 Thread		
3-2734-HF-00	159 001 776	Flat, HF Resistant <sup>1</sup>	3/4 in. NPT, Thread		
3-2734-HF-01	159 001 777	Flat, HF Resistant <sup>1</sup>	ISO 7/1-R 3/4 Thread		
3-2736-00	159 001 778	Bulb	3/4 in. NPT, Thread		
3-2736-01	159 001 779	Bulb	ISO 7/1-R 3/4 Thread		
3-2736-HF-00	159 001 780	Bulb, HF Resistant <sup>1</sup>	3/4 in. NPT, Thread		
3-2736-HF-01	159 001 781	Bulb, HF Resistant <sup>1</sup>	ISO 7/1-R 3/4 Thread		
ORP Electrodes - Co	mpatible with 275	1 pH/ORP Smart Sensor Electronics			
3-2735-60	159 001 782	Platinum, Flat, 10 KΩ ID, ¾ in. NPT	3/4 in. NPT, Thread		
3-2735-61	159 001 783	Platinum, Flat, 10 KΩ ID, ISO 7/1 R¾	ISO 7/1-R 3/4 Thread		
3-2735-G-60	159 001 844	Graphite, Flat, 10 KΩ ID, ¾ in. NPT	3/4 in. NPT Thread		
3-2735-G-61	159 001 845	Graphite, Flat, 10 K $\Omega$ ID, ISO 7/1-R $3\!$	ISO 7/1-R 3/4 Thread		

\*The 2751 pH/ORP Smart Sensor Electronics has a digital (S<sup>3</sup>L) output which is used with 8900, 9900 or 9950 instruments, and Profibus Concentrator.

It also has a 4 to 20 mA output for connections to PLC's, data recorders, etc.

<sup>1</sup>HF resistant <u><</u>2% HF

#### Note:

The 2734 and 2736 pH electrodes are **not** compatible with the Signet 2760 Preamplifier.

## **Accessories and Replacement Parts**

Mfr. Part No.	Code	Description
1220-0021	198 801 000	O-ring, FKM (2 required per sensor)
3-2700.395	159 001 605	Calibration Kit: includes 3 polypropylene cups, box used as cup stand, 1 pint (473 ml) pH 4.01, 1 pint (473 ml) pH 7.00
3822-7115	159 001 606	20 gm Bottle Quinhydrone for ORP Calibration (must use pH 4.01 and/or pH 7.00 buffer solutions)
3-2759	159 000 762	pH/ORP System Tester (adapter cable sold separately)
3-2759.391	159 000 764	2759 DryLoc Adapter Cable (for use with 2751 and 2760)
3-0700.390	198 864 403	pH Buffer Kit (1 each 4, 7, 10 pH buffer in powder form, makes 50 ml of each)
3822-7004	159 001 581	pH 4.01 Buffer Solution, 1 pint (473 ml) bottle
3822-7007	159 001 582	pH 7.00 Buffer Solution, 1 pint (473 ml) bottle
3822-7010	159 001 583	pH 10.00 Buffer Solution, 1 pint (473 ml) bottle
3800-5000	159 838 107	3.0M KCl Storage Solution for pH and ORP, 1 pint (473 ml) bottle
3-2700.397	159 001 870	Protective Cap for pH/ORP Electrodes, 5 pieces
3-2700.398	159 001 886	0-ring Lubricant Kit (5 packs of Super Lube, 1cc each)

Multi-Parameter Instruments

Other Products

& Wiring

emperature

Graph

# Signet 2764-2767 Differential DryLoc® pH/ORP Electrodes

# High Performance



The Signet 2764-2767 Differential pH & ORP electrodes are high preformance sensors built with the DryLoc<sup>®</sup> connector, a Ryton<sup>®</sup> body, and PTFE reference junction to handle the most extreme and harshest of chemical applications.

These differential electrodes use a field-proven 3-electrode differential technique: the pH and reference electrodes are measured against a ground electrode, ensuring a steady and stable signal. A key feature is the reference electrode, which is housed in a glass half-cell embedded in the reference chamber and is protected from compounds that may contain sulfides (S<sup>2-</sup>) and metals. To ensure long service life, the reference features a refillable electrolyte chamber and a replaceable equitransferant salt bridge, both easily serviced in the field. The patented porous PTFE reference junction resists fouling, clogging and chemical attack.

Other elements of the design are the solution ground, the pH/ORP electrodes, and the temperature element. The solution ground eliminates noisy measurements by draining electrical current away from the reference electrode. The pH/ORP electrodes are designed with a flat or bulb surface, and a temperature device positioned at the tip of the measurement surface for a quick temperature response. Various temperature devices offered include 3 K $\Omega$ , or Pt1000 RTD.

The electrodes are used with the Signet 2751 Smart Sensor Electronics, which provide a blind 4 to 20 mA output or use the digital (S<sup>3</sup>L) output to connect the Signet 8900, 9900 or 9950 instruments, and the Profibus Concentrator. The electrodes can also be used with the 2760 Preamplifier to connect to ProPoint<sup>®</sup> and ProcessPro<sup>®</sup> series of pH/ORP instrumentation.

### Features

- Differential design for stable measurements in the most aggressive applications
- Long service life even in severe or difficult chemical applications
- Memory chip enabled for access to a wide range of unique features when connected to the Signet 2751 pH/ORP Smart Sensor Electronics
- Ryton (PPS) body for broad range of chemical compatibility
- Watertight DryLoc<sup>®</sup> connector with foul-proof gold plated contacts\*
- Porous PTFE reference junction resists fouling and chemical attack
- Rebuildable reference electrode
- Solution ground
- Temperature sensor (pH)
- Easy sensor replacement using DryLoc electrode connector
- Quick temperature response
- Compatible with all Signet instruments

## **Applications**

- Water and Wastewater Treatment
- Coagulation and Flocculation
- Plant Effluent
- Plating Baths
- Scrubbers
- Textile Dye Process
- Harsh Chemical Applications
- Heavy Metal Removal and Recovery
- Toxic Destruction
- Surface Finishing

See Technical Reference section for assistance in choosing the correct sensor.

# **Specifications**

			Pa
General			ç
Compatibility	Signet 2751 and 2760		atio
Operating Range	2764/2766	0 to 14 pH	Communication Protocol
	2765/2767	±1500 mV (0RP)	Prof
Process Connection	1 in., for use in reducin	g tees up to 4 in.	Loc
Wetted Materials			
Body	Ryton®		Chlorine
Reference Junctions	PTFE		ihlo
Sensing Surface	рН	Glass membrane	
	ORP	Platinum	Dissolved
0-rings	FKM		lissolve Oxygen
Solution Ground	Carbon graphite		Dis
Maximum Temperature/Pressur	e Rating		>
Operating Temperature	0 °C to 95 °C	32 °F to 203 °F	Flox
Maximum Operating Pressure	6.89 bar @ 95 °C	100 psi @ 203 °F	_
Recommended Storage Tempera	ture		ORF
	0 °C to 50 °C	32 °F to 122 °F	pH/0RP
The electrode glass will shatter if shipped or stored at temperature below 0 °C (32 °F).			
The performance life of the electr	ode will shorten if stored a	t temperatures above 50 °C (122 °F).	ity/
Mounting			stivi
In-line/Vertical Mounting	Use sensor 1 in. threads. Sensor must be mounted at least 15 degrees above the horizontal axis.		
Submersible Mounting	Use threads on Model 2 male threaded extension	2751 or 2760; requires ¾ in. NPT or ISO 7/1-R 3/4 in. on.	Level
Reference			Le
	Electrolyte	Buffered equi-transferant salt solution gel	
	Element	pH half-cell	Temperature
Temperature Sensor	рН	3 KΩ, Pt1000 RTD	Dera
	ORP	10K ID Resistor	due
Shipping Weight			Ĕ
	0.25 kg	0.55 lb	e
Standards & Approvals			nss
	Manufactured under IS	0 9001 for Quality	Jre:
	L		

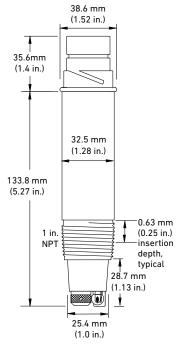
Other Products

Installation & Wiring

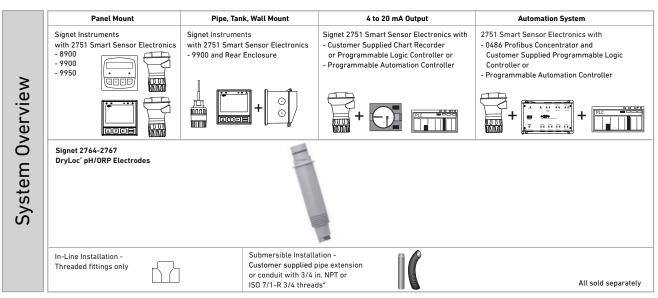
Technical Reference

Temperature/ Pressure Graphs

#### **Dimensions**



Flat and Bulb versions have the same dimensions



\*Refer to the Signet Submersion Kit brochure (3-0000.707) located on our website for installation suggestions and options.

## **Electrode Key Features and Benefits**

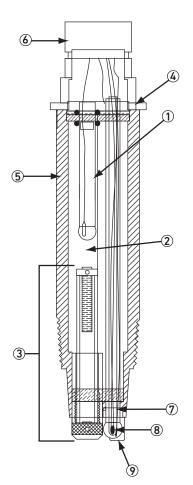
- 1. Glass encased reference electrode protects the Ag/AgCl (silver/silver chloride) element from reacting with certain chemical compounds that typically leach into the reference chambers. Keeps the pH/ORP reading stable.
- 2. Large volume reference electrolyte chamber resists dilution over time for a long service life. Chamber is refillable. Holds approximately 30 ml of electrolyte.
- 3. Salt Bridge serves as a double reference junction and is the first line of defense to keep out process chemicals from the reference electrolyte chamber. It is built with a double porous PTFE reference junction which is highly compatible to chemicals, resists fouling and build-up of dirt.
- 4. Memory chip enabled for convenient data storage and access (calibration data, operational data, and manufacturing data), electrode health monitoring via glass impedance measurement when used in connection with the 2751 pH/ORP Smart Sensor Electronics.
- 5. Ryton<sup>®</sup> body for chemical compatibility to most harsh chemicals. Also able to withstand high temperatures.
- 6. DryLoc connector with corrosion resistant gold plated pins for quick and easy sensor removal.
- 7. Capillary TC (temperature sensor) embedded in tip of pH/ORP electrode for quick temperature response.
- 8. Measuring pH/ORP electrode.

If the (Signet Models 272X

9. Solution Ground electrode eliminates noisy measurements by draining electrical current away from the reference electrode.

A Differential Electrode solves many common problems typically experienced by standard pH/ORP electrodes at troublesome measuring points. See the table below to find the common problem, cause and effect, and the Differential pH/ORP Electrode solution.

273X or 277X) pH/ORP electrode experiences the following:	The cause and effect of the problem may be:	Use a Differential Electrode to solve the problem because:
<ul> <li>Reading slowly drifts over time</li> <li>Sensor responds slowly</li> </ul>	<ul> <li>Chemical attack from Hg<sup>2+</sup>, Cu<sup>+</sup>, Pb<sup>2+</sup>, ClO<sub>4</sub><sup>-</sup> or other compounds which react with or dilute the KCl reference electrolyte.</li> </ul>	• Salt bridge will slow or stop attack. If attacking ions penetrate the salt bridge and affect the reference, simply refill reference solution.
	<ul> <li>Reference junction gets clogged from oils, grease, or dirt from the process.</li> </ul>	<ul> <li>Readings do not drift due to stable differential reference design, however may require cleaning or replacement of the salt bridge if electrode gets too dirty.</li> </ul>
	<ul> <li>Chemical attack of the Ag<sup>+</sup> reference from Br<sup>-</sup>, I<sup>-</sup>, CN<sup>-</sup>, and S<sub>2</sub><sup>-</sup> compounds.</li> </ul>	<ul> <li>Will not affect electrode due to Ag<sup>+</sup> element protected in glass encased reference electrode.</li> </ul>
<ul> <li>Reading slowly drifts over time</li> <li>Sensor reading becomes erratic</li> </ul>	<ul> <li>Clogged reference and slowed reading from silver compounds forming on the inside of the reference electrode from Ag<sup>+</sup> of reference element reacting and precipitating Ag<sub>2</sub>S, AgBr, AgI, AgCN, or other silver compounds.</li> </ul>	<ul> <li>Will not affect electrode due to Ag<sup>+</sup> element protected in glass encased reference electrode.</li> </ul>
<ul> <li>Reading suddenly jumps to a new value</li> <li>Reading unexpectedly changes</li> </ul>	• Stray electrical currents in the process liquid; Ag <sup>+</sup> reference element picks up current and shifts reference reading, resulting in shifted pH reading. The Ag <sup>+</sup> element will eventually become totally stripped. Process must be properly grounded or place metal rod close to electrode.	<ul> <li>Will not affect electrode due to Ag<sup>+</sup> element protected in glass encased reference electrode; also, electrode has a built in solution ground, so if there is a stray current, it will not be seen by the electrode.</li> </ul>



**Electrode Cut-Away View** 

Communicat Protocol

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pH/ORI

Conductivity

Level

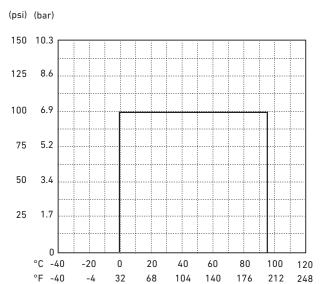
emperature

## **Temperature/Pressure Graph**

#### Note:

The pressure/temperature graphs are specifically for the Signet sensor. During system design the specifications of all components must be considered. In the case of a metal piping system, a plastic sensor will reduce the system specification.

lon	lon name	lon	lon name	Compound	Compound name
Br⁻	Bromide	Hg <sup>2+</sup>	Mercury	KCI	Potassium chloride
Cu⁺	Copper iron	CIO <sub>4</sub> -	Perchlorate	Ag <sub>2</sub> S	Silver sulfide
CN⁻	Cyanide	Ag⁺	Silver	AgBr	Silver bromide
ŀ	lodide	S <sup>2-</sup>	Sulfide	Agl	Silver iodide
Pb⁺⁺	Lead			AgCN	Silver cyanide



#### Model 2764-2767

#### **Ordering Notes**

- 1) pH and ORP electrodes require connection to model 2751 or 2760.
- Conduit and mounting brackets for submersible installations must always be used (customer supplied).
- 3) Adapters from 1 1½ in. are available.
- 4) Use sensor threads for in-line mounting; Model 2751 or 2760 threads for submersible mounting.
- 5) Reference electrode can be rebuilt with replacement electrolyte and salt bridge.

#### **Application Tips**

- Use the flat glass electrodes when a self-cleaning feature is desired; especially useful in applications with abrasive chemicals for in-line installations.
- Use bulb protected electrodes for low temperature applications where a fast response is required.
- ORP electrodes are generally used for chemical reaction monitoring, not control.
- Ensure sensor materials are chemically compatible with the process liquid.
- Keep electrode tip wet, avoid air pockets and sediment.

Buffer Solutions	Quinhydrone
3822-7004	3822-7115
3822-7007	
3822-7010	



The Signet pH buffers are ideal for calibration. The liquid solutions are conveniently packaged in one pint (473 ml) bottles. pH buffer kits in powder pillows are available for mixing fresh solutions with water at the time of use.

All pH buffers are color coded for easy identification; 4.01 pH is red, 7.00 pH is yellow, and 10.00 pH is blue. All pH buffers are traceable to NIST standards. The 4.01 and 7.00 pH buffer solutions can be used to calibrate ORP sensors when saturated with quinhydrone.

Please refer to Wiring, Installation, and Accessories sections for more information.

## **Ordering Information**



Mfr. Part No.	Code	Tip Design	Temperature Element	
pH Differential E	lectrode			
3-2764-1	159 000 943	Flat	3 KΩ Balco <sup>1, 2</sup>	
3-2764-2	159 000 944	Flat	Pt1000 <sup>1</sup>	
3-2766-1	159 000 949	Bulb with protection	3 KΩ Balco <sup>1, 2</sup>	
3-2766-2	159 000 950	Bulb with protection	Pt1000 RTD <sup>1</sup>	
ORP Differential	ORP Differential Electrode			
3-2765-1	159 000 946	Flat	10 KΩ ID <sup>1, 2</sup>	
3-2767-1	159 000 952	Bulb with protection	10 KΩ ID <sup>1, 2</sup>	

<sup>1</sup> For use with the Multi-Parameter instruments, and Profibus Concentrator when used with the 2751 Smart Sensor Electronics.

The 2751 Smart Sensor Electronics has a digital (S<sup>3</sup>L) output which is used with the Multi-Parameter instruments. It also has a 4 to 20 mA output for connections to PLC's, data recorders, etc.

<sup>2</sup> The 2760 preamplifier is used for connection directly to ProPoint® and ProcessPro® series pH/ORP instrumentation.

## **Accessories and Replacement Parts**

Mfr. Part No.	Code	Description	
1220-0021	198 801 000	O-ring, FKM (2 required per sensor)	
3-2700.395	159 001 605	Calibration kit: includes 3 polypropylene cups, box used as cup stand, 1 pint pH 4.01, 1 pint pH 7.00	
3822-7115	159 001 606	20 gm Bottle Quinhydrone for ORP Calibration (must use pH 4.01 and/or pH 7.00 buffer solutions)	
3864-0001	159 001 007	Replacement Salt Bridge	
3864-0002	159 001 008	Replacement Reference Electrolyte Solution, 500 ml	
2120-0015	159 001 009	CPVC Adapter: 1.5 in. MNPT to 1 in. FNPT	
2122-0015	159 001 010	PVDF Adapter: 1.5 in. MNPT to 1 in. FNPT	
3-0700.390	198 864 403	pH Buffer kit (1 each 4, 7, 10 pH buffer in powder form, makes 50 ml of each)	
3822-7004	159 001 581	pH 4 Buffer Solution, 1 pint (473 ml) bottle	
3822-7007	159 001 582	pH 7 Buffer Solution, 1 pint (473 ml) bottle	
3822-7010	159 001 583	pH 10 Buffer Solution, 1 pint (473 ml) bottle	
3-2759	159 000 762	pH/ORP System Tester Kit for all pH Instruments	
3-2759.391	159 000 764	Adapter Cable for use with 2751/2760	
3800-5000	159 838 107	3.0M KCl Storage Solution for pH and ORP, 1 pint (473 ml) bottle	
3-2700.398	159 001 886	0-ring Lubricant Kit (5 packs of Super Lube, 1cc each)	

nstruments Parameter Multi-

Reference

# Signet 2774-2777 DryLoc® pH/ORP Electrodes

# General Purpose/High Performance



The Signet 2774-2777 pH and ORP electrodes are high performance sensors ideal for a wide range of applications. The unique foul-proof DryLoc<sup>®</sup> connector with gold-plated contacts is designed specifically for use with the Signet 2751 pH/ORP Smart Sensor Electronics or the 2760 Preamplifier. These dependable and highly responsive electrodes feature a PTFE double reference junction with potassium nitrate (KNO<sub>3</sub>) in the front chamber to block various poisoning ions such as Copper (CU<sup>2+</sup>), Lead (Pb<sup>2+</sup>), Mercury (Hg<sup>2+</sup>), and a large reference chamber that combine to extend the service-life.

The positioning of the temperature element embedded in the pH sensing tip allows the temperature response to be quick and accurate. The electrodes are offered with either flat or bulb style sensing elements. The flat versions allow sediment and particles to sweep past the measurement surface, minimizing risks of abrasion, breakage and coating. The bulb versions can be used for low temperature applications or where fast response is required. Due to the specially designed chambers which keep electrolyte in place, all sensor models can be installed at any angle, even inverted.

The quick temperature response is available in either a Pt1000 or  $3K\Omega$  temperature sensor and allows compatibility with all Signet pH/ORP instruments.

#### Features

- Double reference PTFE junction to block various poisoning ions and resist fouling and dirt buildup
- Ryton (PPS) body for broad range of chemical compatibility
- Memory chip enabled for access to a wide range of unique features when connected to the Signet 2751 pH/ORP Smart Sensor Electronics
- Patented DryLoc<sup>®</sup> connector with gold plated contacts\*
- Special design allows for installation at any angle, even inverted or horizontal
- Temperature sensor (pH)
- Quick temperature response
- Easy sensor replacement using DryLoc electrode connector
- High temperature versions available
- Mounts into standard ¾ inch threads
- Compatible with all Signet instruments

## Applications

- Water Treatment & Water Quality Monitoring
- Cooling Towers and Boiler Protection
- Aquatic Animal Life Support Systems
- Pool and Spa Control
- Neutralization Systems
- Process Control

# **Specifications**

Specifications				Multi- Parameter Instruments
General				Ę
Compatibility	Signet Models 2751 and 2	760		atio
Operating Range	2774/2776	0 to 14 pH		inic
	2775/2777	±2000 mV (0	DRP)	Pro
Process Connection	<sup>3</sup> ⁄ <sub>4</sub> in., for use in reducing t	tees up to 4 in.		Con
Reference	Electrolyte	KNO <sub>3</sub> /KCl po	olyacrylamide gel	
	Element	Ag/AgCl		Chlorine
Wetted Materials				Chlo
	Body	Ryton®		
	Reference junctions	PTFE		en
	Sensing surface	pН	Glass membrane	Dissolved
		ORP	Platinum	Dis
	O-rings	FKM		3
Max. Temperature/Pressu	re Rating			Flow
Operating Temperature	0 °C to 85 °C	32 °F to 185	õ °F	0
Max. Operating Pressure	6.9 bar	100 psi		pH/ORP
Higher temperature and pr	essure sensors are available	upon request.		Hd I
Recommended Storage Te	mperature			
	0 °C to 50 °C	32 °F to 122	°F	ity
The electrode glass will sha	atter if shipped or stored at te	mperature below	) °C (32 °F)	stiv
The performance life of the	electrode will shorten if store	ed at temperatures	above 50 °C (122 °F)	Condu
Mounting				ů
In-line/Vertical Mounting	Use the electrodes ¾ inch Electrode can be mounted		into pipe fitting.	Level
Submersible Mounting	Use threads on Model 2751 or 2760; requires ¾ inch NPT or ISO 7/1-R ¾ male threaded extension.		تــــــــــــــــــــــــــــــــــــ	
Temperature Sensor	pH 3 KΩ or Pt1000 RTD		tur	
	ORP none		emperai	
Shipping Weight				d
	0.25 kg	0.55 lb		μ
Standards and Approvals				Pressure
	Manufactured under ISO 9	Manufactured under ISO 9001 for Quality		
	·			ů

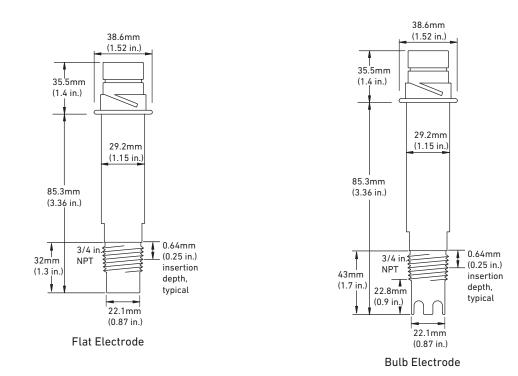
Other Products

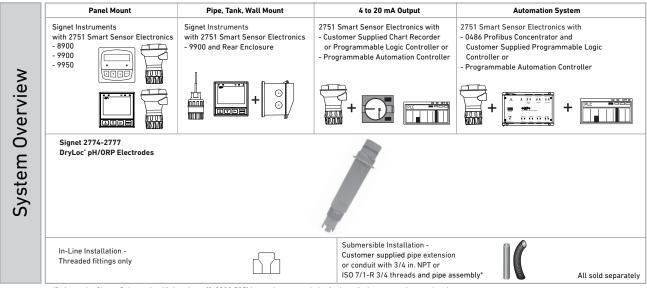
Installation & Wiring

Technical Reference

Temperature/ Pressure Graphs

#### **Dimensions**



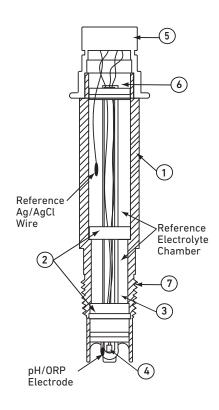


\*Refer to the Signet Submersion Kit brochure (3-0000.707) located on our website for installation suggestions and options.

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## **Electrode Key Features and Benefits**

- 1. Ryton<sup>®</sup> body for chemical compatibility to resist most harsh chemicals. Also able to withstand high temperatures.
- 2. Porous PTFE junction resists fouling, chemicals, and build-up.
- 3. First reference chamber with KNO<sub>3</sub> protects Ag/AgCl wire for a prolonged sensor life.
- 4. Capillary TC (temperature sensor) embedded in tip of pH/ORP electrode for quicker temperature response.
- 5. DryLoc connector with corrosion resistant gold plated pins for quick and easy sensor removal.
- 6. Memory chip enabled for convenient data storage and access (calibration data, operational data, and manufacturing data), electrode health monitoring via glass impedance measurement when used in connection with the 2751 pH/ORP Smart Sensor Electronics.
- 7. Threads for NPT process connection into reducing tees. Use off the shelf GF reducing tees DN20 to DN100 (3/4 to 4 in.).



Communication

Chlorine

Dissolved

Flox

pH/ORP

Conductivity

Level

Temperature

Pressure

Product Other

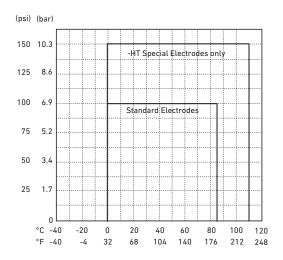
Resistivi

Protoco

## **Temperature/Pressure Graph**

#### Note:

The pressure/temperature graphs are specifically for the Signet sensor. During system design the specifications of all components must be considered. In the case of a metal piping system, a plastic sensor will reduce the system specification.



#### **Application Tips**

- Use the flat glass electrodes for in-line pH sensor applications when a self-cleaning feature is desired; especially useful in applications with abrasive chemicals in in-line applications.
- Use bulb protected electrodes for low temperature applications or where fast response is required.
- ORP electrodes are generally used for chemical reaction monitoring, not control.
- Ensure that sensor materials are chemically compatible with the process liquid.
- Keep electrode tip wet, avoid air pockets and sediment.

#### Model 2774-2777 Ordering Notes

- 1) pH and ORP sensors require connection to model 2751 or 2760.
- Conduit and mounting brackets for submersible installation must always be used (customer supplied).
- 3) All of these sensors can be installed upside-down.
- 4) Special order options may have longer delivery time. Consult your local Georg Fischer sales representative for lead times.

Buffer Solutions	
3822-7004	
3822-7007	
3822-7010	

**Quinhydrone** 3822-7115



The Signet pH buffers are ideal for calibration. The liquid solutions are conveniently packaged in one pint (473 ml) bottles. pH buffer kits in powder pillows are available for mixing fresh solutions with water at the time of use.

All pH buffers are color coded for easy identification; 4.01 pH is red, 7.00 pH is yellow, and 10.00 pH is blue. All pH buffers are traceable to NIST standards. The 4.01 and 7.00 buffer solutions can be used to calibrate ORP sensors when saturated with quinhydrone.

Please refer to Wiring, Installation, and Accessories sections for more information.

### **Ordering Information**

Mfr. Part No.	Code	Tip Design	Temperature Element
pH Electrodes			
3-2774	159 000 955	Flat	3KΩ Balco RTD <sup>1</sup>
3-2776	159 000 959	Bulb with protection	3KΩ Balco RTD <sup>1</sup>
3-2774-1	159 000 956	Flat	Pt1000 RTD <sup>2</sup>
3-2776-1	159 000 960	Bulb with protection	Pt1000 RTD <sup>2</sup>
3-2774-HT	159 001 796	Flat	3KΩ Balco RTD, High Temperature <sup>4</sup>
3-2774-HT-C	159 001 795	Flat	BNC connector, 3KΩ Balco RTD, NPT, High Temperature <sup>4,5</sup>
3-2774-HT-ISO	159 001 794	Flat	3KΩ Balco, High Temperature <sup>4</sup>
ORP Electrodes			
3-2775	159 000 957	Flat	10 K ID Resistor <sup>3</sup>
3-2777	159 000 961	Bulb with protection	10 K ID Resistor <sup>3</sup>

<sup>1</sup>3KΩ Balco RTD for connection to ProPoint and ProcessPro pH/ORP instrument series when used with the 2760 preamplifier.

<sup>2</sup>Pt1000 RTD for connection to the 8900, 9900, 9950 or Profibus Concentrator when used with the 2751 Smart Sensor Electronics. The 2751 has a digital (S<sup>3</sup>L) output which is used with the 8900, 9900, or 9950 transmitter, and the Profibus Concentrator. It also has a 4 to 20 mA output for connection to PLC's, data recorders, etc.

 $^{3}$ 10 K $\Omega$  ID resistor for connection to the 8900, 9900 or 9950 when used with the 2751 pH/ORP Smart Sensor Electronics

<sup>4</sup>-HT pH electrode, flat glass, high temperature (110 °C, 230 °F), 3/4" NPT, 3KΩ TC, in-line install only. -HT-C pH electrode, flat glass, high temperature (110 °C, 230 °F), 3KΩ TC, BNC connector, NPT, 15 ft cable, no memory chip.

-HT-ISO pH electrode, flat glass, high temperature (110 °C, 230 °F), 3/4" ISO, 3KΩ TC, in-line install only.

<sup>5</sup>Option -HT-C can only be connected to the 2751 or 2760 sensor electronics if used with the 3-2722 BNC adapter.

Special Order Options- Please consult the factory

#### **Accessories and Replacement Parts**

Mfr. Part No.	Code	Description
3-2700.395	159 001 605	Calibration Kit: includes 3 polypropylene cups, box used as cup stand, 1 pint pH 4.01, 1 pint pH 7.00
3822-7115	159 001 606	20 gm Bottle Quinhydrone for ORP Calibration (must use pH 4.01 and/or pH 7.00 buffer solutions)
3-0700.390	198 864 403	pH Buffer Kit (1 each 4, 7, 10 pH buffer in powder form, makes 50 ml of each)
3822-7004	159 001 581	pH 4 Buffer Solution, 1 pint (473 ml) bottle
3822-7007	159 001 582	pH 7 Buffer Solution, 1 pint (473 ml) bottle
3822-7010	159 001 583	pH 10 Buffer Solution, 1 pint (473 ml) bottle
3-2759	159 000 762	pH/ORP System Tester
3-2759.391	159 000 764	Adapter Cable for use with 2751/2760
3-2722	Special Order	BNC Adapter
3800-5000	159 838 107	3.0M KCl Storage Solution for pH and ORP, 1 pint (473 ml) bottle
3-2700.398	159 001 886	0-ring Lubricant Kit (5 packs of Super Lube, 1cc each)

/iring

# Signet 3719 pH/ORP Wet-Tap Assembly



3719 Assembly

2756, 2757 Wet-Tap Electrodes (sold separately)

The Signet 3719 pH/ORP Wet-Tap allows installation and removal of pH or ORP electrodes, even under process pressure, without the need for process shutdown during routine electrode maintenance and calibration.

Process isolation is achieved during electrode retraction with two sets of double O-ring seals on a unique and compact retraction assembly; no separate valve is required.

The Wet -Tap body design allows full access to the plunger and internal O-rings, to easily perform maintenance such as lubrication/replacement of O-rings and the cleaning of the internal plunger/housing to remove material build up in difficult applications.

A patented cam-activated automatic locking mechanism, SafeLoc<sup>™</sup>, and the short stroke design help to assure operator safety. The wet-tap unit can be mounted at any angle and can be used with the Signet DryLoc<sup>®</sup> Wet-Tap electrodes.

#### **Features**

- Electrode removal without process shutdown
- Space saving 45 mm (1.75 in.) short-stroke design
- Sealed pneumatic dampening for smooth and safe operation
- SafeLoc<sup>™</sup>: Cam-activated automatic locking mechanism
- Protects electrode sensing surface from breakage
- Suitable for mounting in any orientation
- Process threaded connection NPT or ISO
- Fully serviceable internal O-rings

#### **Applications**

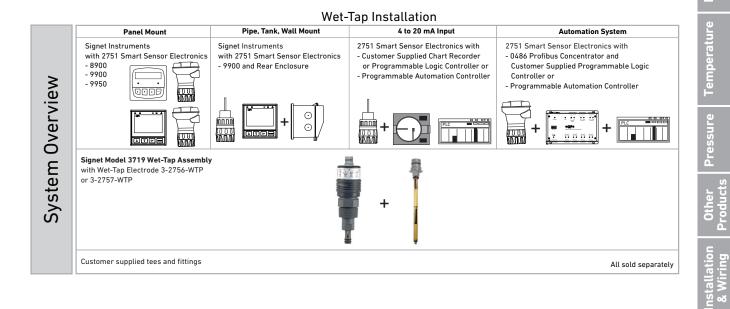
- Aquatic Animal Life Support Systems
- Recreational Water Monitoring
- Water & Wastewater Treatment
- Effluent Monitoring
- Neutralization Systems
- Sanitization Systems
- Pool and Spa Control

# **NOTE:** This product is assembled using Synthetic grease with PTFE.

## **Specifications**

General				
Compatible DryLoc <sup>®</sup> Electrodes	2756-WTP, 2756-WTP-1	Plastic		
	2757-WTP	Plastic		
Process Connection	3719-11	NPT 1½ in.		
	3719-21	NPT 2 in.		
	3719-12	ISO 7/1 - R 1.5		
	3719-22	IS0 7/1 - R 2		
Maximum Flow Velocity	3 m/s	10 ft/s		
Materials				
Retraction Housing (Wetted)	CPVC			
O-rings (Wetted)	FKM (O-rings are lubricated with Super Lube multi-purpose grease with PTFE)			
Locking Shroud	PVC			
Hardware	316 Stainless Steel	316 Stainless Steel		
Max. Temperature/Pressure Ra	ting			
Operating Pressure	100 psi (6.9 bar) maximum @ 25 °C			
Shipping Weight				
	1.2 kg	2.7 lb		
Standards/Approvals				
	Manufactured under ISO 9001 for Quality, ISO 14001 for Environmental Management and OHSAS 18001 for Occupational Health and Safety			

See Temperature and Pressure graphs for more information



Communication Protocol

Dissolved Oxygen

Flow

pH/ORP

**Technical Reference** 

emperature/ Pressure Graphs

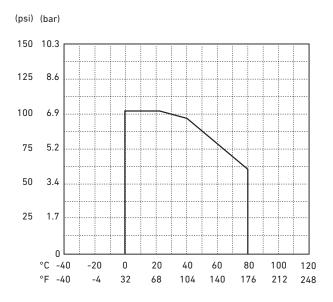
#### Dimensions

Assembly 3719-1X Assembly 3719-2X For pipe sizes  $2\frac{1}{2}$  in. to 4 in. For pipe sizes 6 to 12 in. (DN65 to DN100) (DN150 to DN300) 76 mm (3.0 in.) 130 mm (5.13 in.) Pipe thread Pipe thread 2 in. NPT 1.5 in. NPT or or ISO 7-R1.5 ISO 7-R2 34 mm 49 mm (1.32 in.) (1.94 in.) 75 mm 101 mm (2.94 in.) 82.5 mm 41 mm (4.00 in.) 25 mm (1.62 in.) (3.25 in.) insertion ↓(1.00 in.) insertion depth, 45 mm depth, typical (1.75 in.) typical 39 mm 20 mm O-ring Kit 159 (1.52 in.) (0.8 in.)

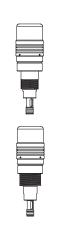
## **Temperature/Pressure Graph**

#### Note:

The pressure/temperature graphs are specifically for the Signet sensor. During system design the specifications of all components must be considered. In the case of a metal piping system, a plastic sensor will reduce the system specification.



## **Ordering Information**



#### Wet-Tap Assembly

Mfr. Part No.	Code	Process Thread Connection	For Pipe Size
3-3719-11	159 000 804	1½ inch NPT	21/2 to 4 in. (DN65-DN100)
3-3719-12	159 000 806	ISO 7/1-R 1.5	21/2 to 4 in. (DN65-DN100)
3-3719-21	159 000 805	2 inch NPT	6 to 12 in. pipes (DN150-DN300)
3-3719-22	159 000 807	ISO 7/1-R 2	6 to 12 in. pipes (DN150-DN300)

#### **Ordering Information**

- 1) Use a mounting saddle or a standard threaded part to mount Wet-Tap assembly.
- 2) ASTM fittings are available to order; metric fittings are customer supplied.
- 3) Use -11 or -12 versions for pipe sizes  $2\frac{1}{2}$  in. to 4 in. (DN65-DN100)
- 4) Use -21 or -22 versions for pipe sizes 6 in. to 12 in. (DN150-DN300)

#### **Accessories and Replacement Parts**

Mfr. Part No.	Code	Description
3-3719.390	159 000 855	3719 Locking Shroud (spare part)
3-3719.392	159 310 304	0-ring Service Kit
3-2700.398	159 001 886	O-ring Lubricant Kit (5 packs of Super Lube, 1cc each)

## Multi-Parameter Instruments

Graphs

# Signet 2756-2757 pH/ORP Wet-Tap Electrodes



The Signet 2756-2757 Wet-Tap pH and ORP electrodes are general purpose sensors ideal for a wide range of applications where the installation and removal of the electrode can be performed without the need for system shutdown.

The Signet 3719 pH/ORP Wet-Tap Assembly allows installation and removal of pH or ORP electrodes, even under process pressure, without the need for process shutdown during routine electrode maintenance and calibration. Process isolation is achieved during electrode retraction with two sets of double O-ring seals on a unique and compact retraction assembly; no separate valve is required.

The DryLoc connector with corrosion resistant gold plated contacts readily connects the sensor to the mating 2751 pH/ORP Smart Sensor Electronics or the 2760 Preamplifier. The robust polyarylsulphone (PAS) body and choice of bulb pH or flat ORP sensing elements allow a broad range of chemical compatibility for a wide range of applications.

The quick temperature response is available in either a Pt1000 or 3 K $\Omega$  temperature sensor and allows compatibility with all Signet pH/ORP instruments.

The Wet-Tap assembly unit can be mounted at any angle and can be used with the Signet DryLoc<sup>®</sup> Wet-Tap pH and ORP electrodes.

#### Features

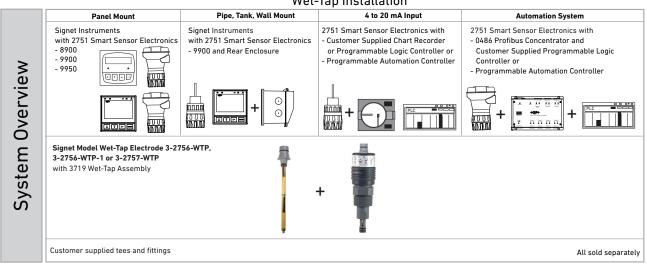
- PTFE reference junction resists fouling and chemical attack
- Polyarylsulphone (PAS) body for broad range of chemical compatibility
- General purpose bulb pH glass suitable in a wide range of applications
- Patented DryLoc connector with gold plated contacts
- Pt1000 or 3 KOhm Balco temperature element for quick temperature response
- Electrode removal without process shutdown when installed in the Signet 3719 pH/ORP Wet-Tap Assembly
- Memory chip enabled for access to a wide range of unique features when connected to the Signet 2751 pH/ORP Smart Sensor Electronics
- Special design allows for installation at any angle, even inverted or horizontal

## **Applications**

- Aquatic Animal Life Support Systems
- Recreational Water Monitoring
- Water & Wastewater Treatment
- Effluent Monitoring
- Neutralization Systems
- Sanitization Systems
- Pool and Spa Control

## **Specifications**

Specifications			Multi- Parameter	
General			Multi- ramete	
Compatibility	Signet 3719 Wet-Tap Ass	Pai		
Operating Range	рН	0 to 14 pH	c	
	ORP	±1500 mV	Communication Protocol	
Connector	CPVC	DryLoc	nic	
Temperature Sensor (pH)	Pt1000 or 3K Balco for p	Pt1000 or 3K Balco for pH		
Reference Junctions	Porous PTFE	Porous PTFE		
	Electrolyte	Saturated KCl		
	Elements	Ag/AgCl	ine	
Response Time			Chlorine	
	рН	< 5s for 95% of signal change		
	ORP	Application dependent	n ed	
Impedance (pH)	< 150 MΩ @ 25 °C		vio!v Vge	
Wetted Materials			Dissolved Oxygen	
Body	PAS (Polyarylsulphone)	PAS (Polyarylsulphone)		
Reference Junction	Porous PTFE		Flow	
Sensing Surface	рН	Glass membrane		
	ORP	Platinum	pH/ORP	
0-rings	FKM		0/F	
Connector	CPVC		ц Ч	
Max. Temperature Rating			>.	
Operating Temperature	0 °C to 85 °C	32 °F to 185 °F	ivity	
Recommended Storage Te	mperature		Conductiv Resistiv	
	0 °C to 50 °C	32 °F to 122 °F	Be Concerned	
The electrode glass will sha	atter if shipped or stored at t	emperature below 0 °C (32 °F)	U	
The performance life of the	electrode will shorten if sto	red at temperatures above 50 °C (122 °F)	/el	
Mounting			Level	
	Any angle is acceptable.	Use with 3719 Wet-Tap assembly for mounting electrodes.		
Shipping Weight			Inre	
	0.2 kg	0.4 lb	era	
Standards and Approvals			Temperature	
	Manufactured under ISO	9001 for Quality	Це	



#### Wet-Tap Installation

Parameter Instruments

Pressure

Other Products

**nstallation** 

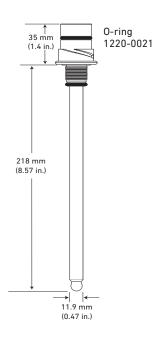
& Wiring

Reference Technical

**Femperature**/ Pressure Graphs

## Dimensions

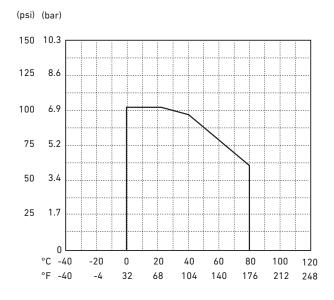
Electrodes 3-2756 Wet-Tap pH, 3-2757 Wet-Tap ORP



## **Temperature/Pressure Graph**

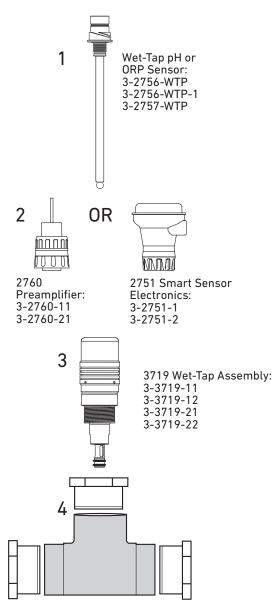
#### Note:

The pressure/temperature graphs are specifically for the Signet sensor. During system design the specifications of all components must be considered. In the case of a metal piping system, a plastic sensor will reduce the system specification.



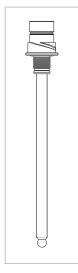
### **Product Selection Guide**

- Step 1 Choose sensor
- Step 2 Choose preamplifier or sensor electronics
- Step 3 Choose Wet-Tap assembly
- Step 4 Choose a customer supplied mounting option



Customer supplied Tees and Fittings

#### **Ordering Information**



Mfr. Part No.	Code	Tip design	Temperature Element	Use With
DryLoc pH Electrodes				
3-2756-WTP	159 001 390	Bulb	Pt1000	2751 Smart Sensor Electronics*
3-2756-WTP-1	159 001 384	Bulb	3 KΩ Balco	2751 or 2760 Preamplifier**
DryLoc ORP Ele	ctrodes			
3-2757-WTP	159 001 391	Flat	N/A	2751 Smart Sensor Electronics* or 2760 Preamplifier**

\*The 2751 Smart Sensor Electronics has a digital (S<sup>3</sup>L) output which is used with the 8900, 9900 or 9950 instruments, and the Profibus Concentrator. It also has a 4 to 20 mA output for connections to PLC's, data recorders, etc.

\*\*The 2760 preamplifier is used for connection directly to older Signet analog transmitters.

#### Model 2756-2757

#### **Ordering Notes**

1) pH and ORP electrodes require connection to model 2751-1 or 2751-2 or 2760-X1

## **Accessories and Replacement Parts**

Mfr. Part No.	Code	Description
3-2700.395	159 001 605	Calibration Kit: includes 3 polypropylene cups, box used as cup stand, 1 pint pH 4.01, 1 pint pH 7.00
3822-7115	159 001 606	20 gm Bottle Quinhydrone for ORP Calibration
		(must use pH 4.01 and/or pH 7.00 buffer solutions)
Other		
1220-0114	159 000 854	3719 O-ring, FKM (spare part)
3-0700.390	198 864 403	pH Buffer kit (1 each 4, 7, 10 pH buffer in powder form, makes 50 ml of each)
3822-7004	159 001 581	pH 4 Buffer Solution, 1 pint (473 ml) bottle
3822-7007	159 001 582	pH 7 Buffer Solution, 1 pint (473 ml) bottle
3822-7010	159 001 583	pH 10 Buffer Solution, 1 pint (473 ml) bottle
3-2759	159 000 762	pH/ORP System Tester Kit for all pH Instruments
3-2759.391	159 000 764	Adapter Cable for use with 2751 and 2760
3800-5000	159 838 107	3.0M KCl Storage Solution for pH and ORP, 1 pint (473ml) bottle
3-2700.398	159 001 886	0-ring Lubricant Kit (5 packs of Super Lube, 1cc each)

Technical Reference

# Signet 2751 DryLoc<sup>®</sup> pH/ORP Smart Sensor Electronics



In-line 2751-1

In-line EasyCal S 2751-2 275

Submersible 2751-3 or 2751-4

DryLoc® Electrodes sold separately

The Signet 2751 pH/ORP Smart Sensor Electronics featuring the DryLoc<sup>®</sup> connector, is the solution for field-free calibration, out of range glass impedance and broken glass detection, alerting the operator to probe failure or maintenance needs.

The 2751 features two different outputs: a two-wire 4 to 20 mA loop output with optional EasyCal function or a digital (S<sup>3</sup>L) output which allows for longer cable lengths and is compatible with all Signet 8900, 9900 and 9950\* instruments or in blind, 4 to 20 mA.

The pH/ORP Smart Sensor Electronics will allow for calibration of electrodes in a laboratory setting and installation of pre-calibrated probes in the field, reducing system downtime. Memory chip enabled electrodes will store operational data such as minimum and maximum pH/mV readings, runtime, minimum and maximum temperature (pH only), for troubleshooting and operational evaluation. To take full advantage of all features and benefits of the 2751, use with Signet 9900 (Generation IV or later), 9950 Transmitter or 0486 Profibus Concentrator.

The 2751 self-configures for pH or ORP operation via automatic recognition of the electrode type. The optional EasyCal feature allows simple push-button calibration and includes an LED indicator for visual feedback.

The 2751 submersible pH/ORP Smart Sensor Electronics can also be used in-line when used with the 3/4" or 1" threaded sensors including the 272X, 273X, 275X, 276X and 277X series of electrodes. The 2751 in-line sensor electronics can be used with Signet fittings up to DN100 (4 in.) and Wet-Tap assemblies.

#### Features

- Probe health monitoring, glass impedance and broken glass detection
- Memory chip interface that allows for transferable calibration, runtime data, and manufacturing information
- In-line integral mount and submersible installation versions
- Automatic temperature compensation
- Auto configuration for pH or ORP operation
- Optional EasyCal calibration aid with automatic pH buffer recognition for 4, 7 and 10 pH and ORP solutions: quinhydrone saturated pH 4 or 7 buffers and Light's Solution +469 mV
- Junction boxes for convenient wiring
- Patented DryLoc® connector provides a quick and secure connection to the sensor\*\*



## **Applications**

- Water and Wastewater Treatment
- Neutralization Systems
- Scrubber Control
- Effluent Monitoring
- Surface Finishing
- Flocculent Coagulation
- Heavy Metal Removal and Recovery
- Toxics Destruction
- Sanitization Systems
- Pool & Spa Control
- Aquatic Animal Life Support Systems

\*Users of 9950 Gen I and 9950 (Gen 2a) should update to 9950 (Gen 2b, available in Q4) to take full advantage of the 2751 features and benefits. Visit www.gfsignet.com for the latest software update.

## **Specifications**

#### General

General						
Compatible Electrodes						
Signet DryLoc <sup>®</sup> pH a	and ORP Electrodes, Mo		dels 2724-2726, 2734-2736, 2756-2757 Wet-Tap, 2764-2767, 2774-2777			
Operating Range	pH		-1 to 15 pH			
	ORP		±2000 mV			
Response Time	pH		< 6 sec. for 95% of ch	< 6 sec. for 95% of change		
•	ORP		Application dependent			
Materials	In-line			PBT (thermal plastic polyester) and polypropylene (retaining nut)		
	Submersi	ible	CPVC			
Electrical	Cubinoio					
Cable	4.6 m 15 ft		3-conductor shielded (3-2751-1 in-line and the 3-2751-3 or -4 submersible sensor electronics only)			
	22 AWG		For 9900, 9950 and 4 to 20 mA max. cable length is 305 m (1000 ft.). For 8900, please refer to the Cable Calculation Table of the Signet catalog for max. cable length.			
Power	12 to 24 V	/DC	±10%, regulated for 4	to 20 mA output		
	5 to 6.5 V	DC	±5% regulated recom	mended, 3 mA max., for digital (S³L) output		
Current Output	рН		Fixed 4 to 20 mA, isol 0252 tool)	ated, = 0 to 14 pH (custom scaling available with		
	ORP		Fixed 4 to 20 mA, isol from ± 2000 mV with	ated, = -1000 to +2000 mV (custom scaling available 0252 tool)		
Max. Loop Resistance	100 Ω ma	x. @ 12 V	325 Ω max. @ 18 V	600 Ω max. @ 24 V		
Accuracy	±32 μΑ					
Resolution	±5 μΑ	±5 μΑ				
Update Rate	0.5 seconds					
Error Indication	3.6 mA, 2	2 mA, or no	one			
Digital (S <sup>3</sup> L) Output	Serial AS	CII, TTL lev	el 9600 bps			
Accuracy	pН		± 0.02 pH @ 25 °C	± 0.02 pH @ 77 °F		
	ORP		± 1.5 mV @ 25 ° C	± 1.5 mV @ 77 °F		
	Temperat	ture	≤ 0.4 °C	0.72 °F		
Resolution	pН		≤ 0.01 pH			
	ORP		1.5 mV			
Update Rate	0.5 secon	ds	1			
Available Data	(pH), Mini	Raw mV, pH or ORP, Temperature (pH), Glass Impedance (pH), Minimum mV (pH), Maximum mV (pH), Minimum Temperature (pH), Maximum Temperature (pH), Model Number, Serial Number, Manufacturing Date, Runtime, Slope pH/mV, Measurement Offset, and Temperature				
Error Indication		-		on (pH), High Impedance		
Input Impedance, Z	>10 <sup>11</sup> Ω					
Environmental						
Enclosure	3-2751-1	& -2	NEMA 4X/IP65 with e	lectrode connected		
	3-2751-3 & -4		NEMA 6P/IP68 with electrode and watertight conduit and/or extension pipe connected			
Maximum Temperature/	Pressure R	lating	·			
Operating Temperature						
Submersible	0 °C to 85	i °C	32 °F to 185 °F			
In-line	0 °C to 85 °C		32 °F to 185 °F			
Storage Temperature	-20 °C to	85 °C	-4 °F to 185 °F			
Relative Humidity	0 to 95%,	non-conde	nsing (without electrod	e connected)		
Shipping Weight						
	2751-2		0.75 kg	1.65 lb		
	2751-1, -:	3 & -4	0.64 kg	1.41 lb		
Standards and Approval						
••	CE, FCC					
		RoHS compliant, China RoHS				
	Manufact	ured under		nd ISO 14001 for Environmental Management and Safety		

Chlorine Communication Protocol

Dissolved Oxygen

Flow

pH/0RP

Conductivity/ Resistivity

Level

Pressure Temperature

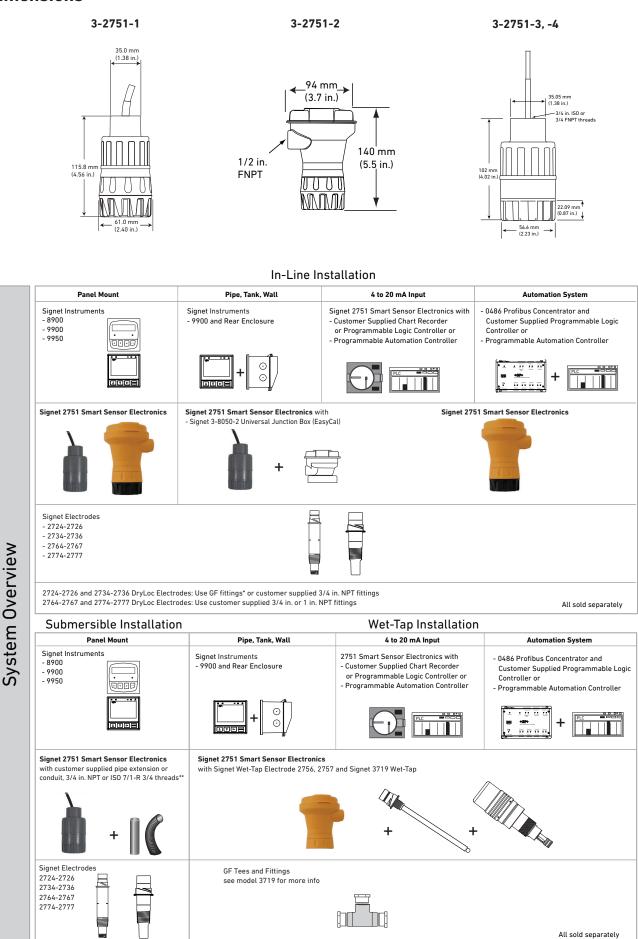
Other Products

Installation & Wiring

Technical Reference

Temperature/ Pressure Graphs

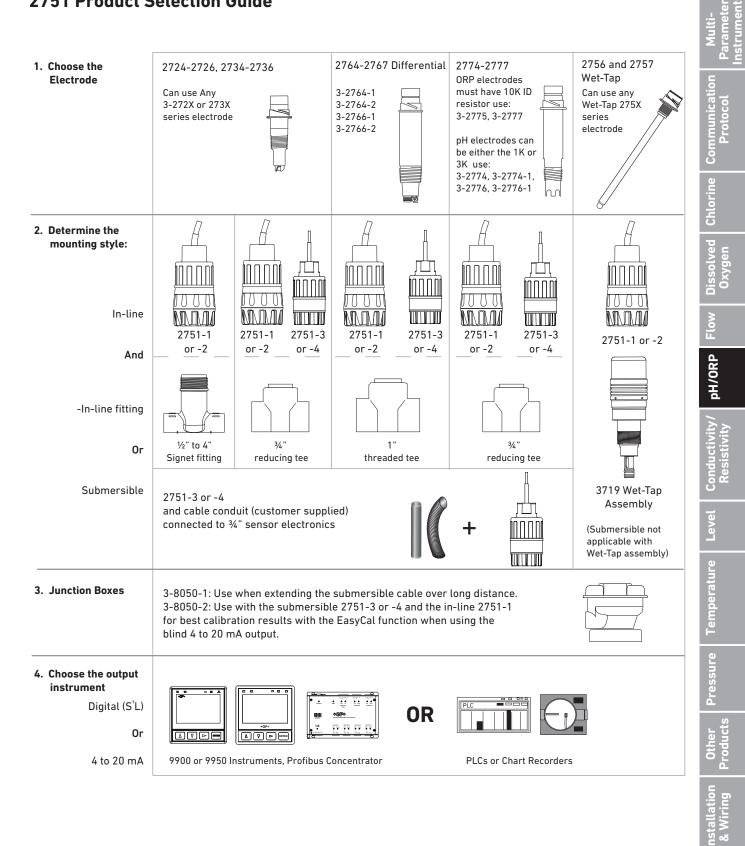
#### Dimensions



\* See fittings section for more information.

\*\*Refer to the Signet Submersion Kit brochure (3-0000.707) located on our website for installation suggestions and options.

## 2751 Product Selection Guide



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#### Model 2751 Ordering Information

- 1) Model 2751 requires 12 to 24 VDC to function as a blind 4 to 20 mA output transmitter.
- 2) Order a 3-2751-2 or any other 2751 with a junction box 3-8050-2 if the EasyCal feature is desired.
- Conduit and mounting brackets for submersion installation must always be used (customer supplied).
- 4) The 3-2759 System Tester must be ordered with the adapter cable 3-2759.391 for exclusive use with the 2751.

- All sensor electronics, preamplifiers and connectors require a DryLoc electrode for full system installation.
- 6) The 2751 pH/ORP Smart Sensor Electronics is compatible with all Signet 8900, 9900 and 9950 instruments. To take full advantage of the advanced features use the 9900 SmartPro Transmitters (Generation IV or greater), 9950 and 0486 Profibus Concentrator.

#### **Application Tips**

- The EasyCal feature automatically recognizes standard 4.0, 7.0, and 10.0 pH buffer or ORP quinhydrone solutions of +87 and +264 mV or Light's Solution, +469 mV, and simplifies calibration. For EasyCal ORP only single point calibration is used.
- Frequency of calibration of electrodes is dependent upon the application.





#### 9900 pH/ORP Calibrator (150 399 007)

The 9900 battery operated calibrator is built to enhance the user experience with the new line of 2751 Smart pH/ ORP sensor electronics. This unit can be kept in a lab or taken in to the field. The calibration storage capability of the pH/ORP electrodes when used with the 2751 Smart sensor electronics, allows the user the ability to rotate electrodes, meaning unplug an aged/dirty electrode replacing with a pre-calibrated electrode.

With larger installations, all collected dirty and uncalibrated electrodes can be taken to a central well organized location where proper cleaning and calibration can be performed. This improves efficiency of this process resulting more stable readings, higher sensitivity, faster response time, and overall more accurate readings. Runs on (8) AA Alkaline batteries (included).

## **Ordering Information**

Mfr. Part No	o. Code	Description
In-line pH/C	RP Smart Sensor Elec	ctronics (yellow body)
3-2751-1	159 001 804	with 4.6 m (15 ft) cable, recommended for 9900 or 9950 instruments
3-2751-2	159 001 805	with junction box and EasyCal, recommended for 4 to 20 mA use
Submersibl	e pH/ORP Smart Sens	or Electronics (gray body)
3-2751-3	159 001 806	with 4.6 m (15 ft) cable and ¾ in. NPT threads - when 4 to 20 mA is required use the 3-8050-2 junction box with EasyCal
3-2751-4	159 001 807	with 4.6 m (15 ft) cable and ISO 7/1-R 3/4 threads - when 4 to 20 mA i required use the 3-8050-2 junction box with EasyCal

Sensor Electronics with preamplified signal and Digital (S<sup>3</sup>L) output (for use with the SmartPro Instruments) or 4 to 20 mA output - power supplied to unit dictates output type.

#### Note:

The 2751 pH/ORP Smart Sensor Electronics is compatible with 8900, 9900 and 9950 SmartPro Transmitters, and Signet 0486 Profibus Concentrator. To take full advantage of the 2751 features, use 9900 (Generation IV or later), 9950 or 0486 Profibus Concentrator.

### **Accessories and Replacement Parts**

Mfr. Part No.	Code	Description	
Calibration			
3-2700.395	159 001 605	Calibration Kit: includes 3 polyproplyene cups, box used as cup stand, 1 pint pH 4.01, 1 pint pH 7.00	
3822-7115	159 001 606	20 gm Bottle Quinhydrone for ORP calibration (must use pH 4.01 and/or pH 7.00 buffer solutions)	
3-2759	159 000 762	pH/ORP System Tester (adapter cable sold separately)	
3-2759.391	159 000 764	2759 Adapter Cable for use with 2751 DryLoc Sensor Electronics	
3-0700.390	198 864 403	pH Buffer kit (1 each 4, 7, 10 pH buffer in powder form, makes 50 ml of each)	
3822-7004	159 001 581	pH 4 Buffer Solution, 1 pint (473 ml) bottle	
3822-7007	159 001 582	pH 7 Buffer Solution, 1 pint (473 ml) bottle	
3822-7010	159 001 583	pH 10 Buffer Solution, 1 pint (473 ml) bottle	
Mounting			
3-8050.390-3	159 310 116	Retaining Nut Replacement Kit, Black Polypropylene	
3-8050-1	159 000 753	Universal Mount Junction Box	
3-8050-2	159 000 754	Universal Mount Junction Box w/EasyCal (for submersible applications, use with 3-2751-3 and -4 where 4 to 20 mA is required)	
3-9000.392-1	159 000 839	Liquid Tight Connector Kit, NPT (1 connector)	
3-9000.392-2	159 000 841	Liquid Tight Connector Kit, PG 13.5 (1 connector)	
Other			
5523-0322	159 000 761	Sensor Cable (per ft), 3-cond. plus shield, 22 AWG, black/red/white (for use with 2751)	
P31515-0P200	159 000 630	Universal Pipe Adapter PVC	
P31515-0C200	159 000 631	Universal Pipe Adapter CPVC	
P31515-0V200	159 000 459	Universal Pipe Adapter PVDF	
7310-1024	159 873 004	24 VDC Power Supply, 10W, 0.42 A	
7310-2024	159 873 005	24 VDC Power Supply, 24W, 1.0 A	
7310-4024	159 873 006	24 VDC Power Supply, 40W, 1.7 A	
7310-6024	159 873 007	24 VDC Power Supply, 60W, 2.5 A	
7310-7024	159 873 008	24 VDC Power Supply, 96W, 4.0 A	
3-2700.398	159 001 886	O-ring Lubricant Kit (5 packs of Super Lube, 1cc each)	

pH/ORP

Level

emperature. essure <u>Graphs</u>

# Signet 2760 DryLoc® pH/ORP Preamplifiers

(Not for new designs or installations)





In-line 2760

Submersible 2760

DryLoc<sup>®</sup> Electrodes (sold separately)

The Signet 2760 pH/ORP Preamplifiers feature a DryLoc<sup>®</sup> connector, providing a robust connection to Signet DryLoc electrodes.

The 2760 preamplifier allows DryLoc pH/ORP electrodes to work with Signet ProcessPro® and ProPoint® pH/ORP instruments.

The DryLoc electrode connector system quickly forms a robust assembly for submersible and in-line installations. Optional NEMA 4X junction enclosures extend the preamplifier cable to long distances.

The 2760 submersible preamplifier can also be used as an in-line preamplifier when used with the  $\frac{3}{4}$  in. or 1 in. threaded sensors including the 2724, 2774 and 2764 series electrodes. The 2760 in-line preamplifier can be used with Signet fittings up to DN100 (4 in.) and Wet-Tap assemblies.

The 2760 pH/ORP preamplifiers are compatible with the Signet 8750 and older analog transmitters. The 8900 and 9900 instruments and Profibus Concentrator require the use of the 2751 Smart Sensor Electronics, and are not compatible with the 2760 preamplifier.

#### Features

- In-line integral mount and submersible installation versions
- Compatible with pH or ORP sensors
- Patented DryLoc<sup>®</sup> connector provides a quick and secure connection to the sensor\*



### **Applications**

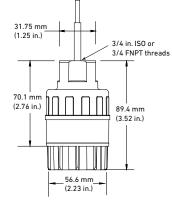
- Water/Wastewater Treatment
- Neutralization Systems
- Scrubber Control
- Effluent Monitoring
- Surface Finishing
- Flocculent Coagulation
- Heavy Metal Removal and Recovery
- Toxic Destruction
- Sanitization Systems
- Pool & Spa Control
- Aquatic Animal Life Support Systems

## **Specifications**

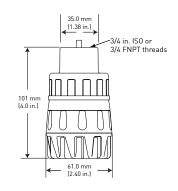
General					
Compatible Electrodes	Signet DryLoc pH and ORP Electrodes Models 2724-2726, 2756-2757 Wet-Tap, 2764-2767, 2774-2777				
	All pH sensors us	All pH sensors used with the 2760/8750 must have a 3K Temperature sensor			
Compatible Instruments	8750 and 5700	8750 and 5700			
Operating Range	рН	0 to 14 pH			
	ORP	±2,000 mV			
Response Time	рН	< 6 sec. for 95% of ch	nange		
	ORP	application depender	application dependent		
Materials	In-line	Valox <sup>®</sup> (PBT)			
	Submersible	CPVC			
Electrical	Electrical				
Cable	4.6 m (15 ft) supp	lied, 120 m (400 ft) ma	x		
	6 cond., foil shield	l with drain wire, 24 AV	VG		
Max. Temperature/Pressu	re Rating				
Operating Temperature	Submersible	0 °C to 85 °C	32 °F to 185 °F		
	In-line	0 °C to 110 °C	32 °F to 230 °F		
Storage Temperature	-20 °C to 85 °C	-20 °C to 85 °C -4 °F to 185 °F			
Relative Humidity	elative Humidity 0 to 95%, non-condensing (without electrode connected)				
Environmental					
Enclosure	Submersible	NEMA 6P/IP68 with electrode and watertight conduit and/or extension pipe connected			
	In-line	NEMA 4 with electrode and watertight conduit and/or extension pipe connected			
Shipping Weight					
	0.64 kg	1.41 lb			
Standards and Approvals					
	CE, FCC				
	RoHS compliant, (	RoHS compliant, China RoHS			
	Manufactured under ISO 9001 for Quality and ISO 14001 for Environmental Management and OHSAS 18001 for Occupational Health and Safety				

## **Dimensions**

3-2760-1, -2



#### 3-2760-11, -21



Multi-Parameter Instruments

Communication Protocol

Chlorine

Dissolved Oxygen

Flow

pH/0RP

Conductivity/ Resistivity

Level

Temperature

Pressure

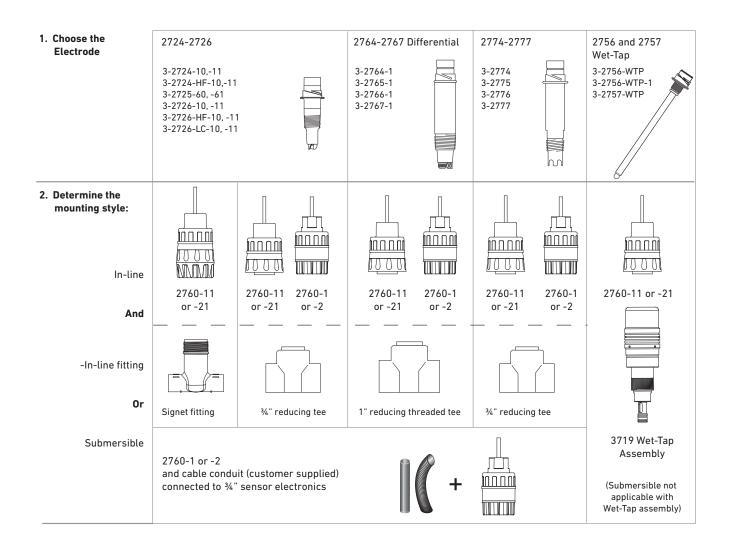
Other Products

Installation & Wiring

Technical Refere<u>nce</u>

Temperature/ Pressure Graphs

## 2760 Product Selection Guide



#### Model 2760 Ordering Information

- Conduit and mounting brackets for submersion installation must always be used (customer supplied).
- The 3-2759 System Tester must be ordered with the adapter cable 3-2759.391 for exclusive use with the 2760.

#### **Application Tips**

- The EasyCal feature automatically recognizes standard 4.0, 7.0, and 10.0 pH buffer or ORP Quinhydrone solutions of 87 and 264 mV and simplifies calibration.
- Frequency of calibration of electrodes is dependent upon the application.

- 3) All sensor preamplifiers require a DryLoc electrode for full system installation.
- Use Models 2724-2726, 2756-WT, 2757-WT, 2764-2767 and 2774-2777 pH and ORP electrodes with the 2760.

## **Ordering Information**

	Mfr. Part No.	Code	Description	
	Submersible pH/ORP Preamplifier (gray body) for use with the 8750 instrument			
	3-2760-1	159 000 939	¾ in. NPT threads and 4.6 m (15 ft) cable	
	3-2760-2	159 000 940	¾ in. ISO threads and 4.6 m (15 ft) cable	
	In-line pH/ORP Preamplifier (yellow body); use with Signet fittings or Wet-Tap sensors and other manufacturer's instruments			
	3-2760-11	159 001 367	¾ in. NPT threads and 4.6 m (15 ft) cable	
MM	3-2760-21	159 001 368	¾ in. ISO threads and 4.6 m (15 ft) cable	

# **Accessories and Replacement Parts**

Mfr. Part No.	Code	Description		
Calibration				
3-2700.395	159 001 605	Calibration Kit: includes 3 polypropylene cups, box used as cup stand, 1 pint pH 4.01, 1 pint pH 7.00		
3822-7115	159 001 606	20 gm Bottle Quinhydrone for ORP Calibration (must use pH 4.01 and/or pH 7.00 buffer solutions)		
3-2759	159 000 762	pH/ORP System Tester (adapter cable sold separately)		
3-2759.391	159 000 764	2759 Adapter cable for use with 2751 and 2760 DryLoc® sensor electronics		
3-0700.390	198 864 403	pH Buffer Kit (1 each 4, 7, 10 pH buffer in powder form, makes 50 ml of each)		
3822-7004	159 001 581	pH 4 Buffer Solution, 1 pint (473 ml) bottle		
3822-7007	159 001 582	pH 7 Buffer Solution, 1 pint (473 ml) bottle		
3822-7010	159 001 583	pH 10 Buffer Solution, 1 pint (473 ml) bottle		
Other				
5523-0624	159 000 636	Cable, 6-cond. plus shield, 24 AWG, black/red/white (for use with 2760, orders must specify length per foot)		
3-8050	159 000 184	Universal Mounting Kit		
3-8050.390-1	159 001 702	Retaining Nut Replacement Kit, Valox K4530		

Multi-Parameter Instruments

Communication Protocol

Chlorine

Dissolved Oxygen

Flow

pH/0RP

Conductivity/ Resistivity

Pressure Temperature

Other Products

Installation & Wiring

Technical Reference

Temperature/ Pressure Graphs

# **Signet pH/ORP Instruments**





	9950	9900	
Description	Multi-Channel (2 Channel), Multi-Parameter Controller	Single-Channel, Multi-Parameter Transmitter	
Modular Components	Y	es	
Number of Flow Totalizers	2 Permanent 2 Resettable	1 Permanent 1 Resettable	
Max. Sensor Inputs	2 frequency or (S <sup>3</sup> L) inputs	1	
Mounting Options	Panel	Panel, Wall, Pipe, Tank	
Display	LCD, Dot matrix	LCD with digital bar graph	
Analog Output Types	(2) Passive 4 to 20 mA outputs, standard up to 6 via optional modules (optional relay module)	(2) Passive 4 to 20 mA (1) standard, (1) optional with 4 to 20 mA output module HART optional with H COMM module	
Max. Relays / O.C.	4 dry contact relays or 2 mechanical and 2 solid state relays (optional relay module)	1 open collector (standard) 2 relays (optional relay module)	
6 Derived Measurements           Derived Measurements           Sum, Delta (Difference), Ratio,           % Passage% Reject, % Recovery		N/A	
Languages English, French, German, Spanish and Simplified Chinese		English	
Ambient Temperature (°C) Storage Temperature (°F)	DC -10 °C to 70 °C (14 °F to 158 °F) AC -10 °C to 60 °C (14 °F to 140 °F) -15 °C to 70 °C (5 °F to 158 °F)	-10 °C to 70 °C (14 °F to 158 °F) -15 °C to 70 °C (5 °F to 158 °F)	
Relative Humidity	0 to 95%, non-condensing		
Power Requirements	DC - 24 VDC nominal (12 to 32 VDC, ±10% regulated) AC - 100 to 240 VAC, 50 to 60 Hz, 24 VA	24 VDC input range: 10.8 to 35.2 VDC regulated	
Standards and Approvals	CE, FCC, UL, CUL, RoHS compliant, China RoHS, NEMA TYPE 4X/IP65 (front face only on panel mount)	CE, FCC, UL, CUL, RoHS compliant, Lloyd's Register, China RoHS, NEMA TYPE 4X/IP65 (front face only on panel mount); field mount is 100% NEMA TYPE 4X/IP65	

# **Specification Matrix**



	8900
Description	Multi-Channel, Multi-Parameter Controller
Modular Components	Yes
Number of Flow Totalizers	6 Permanent 6 Resettable
Max. Sensor Inputs	up to 2 frequency and 4 (S <sup>3</sup> L) or 6 (S <sup>3</sup> L) 6 total sensor inputs
Mounting Options	Panel
Display	LCD
Analog Output Types	(4) Passive/Active 4 to 20 mA or (2) 0 to 5/10 VDC
Max. Relays / O.C.	Up to 8 relays (via 8059)
Derived Measurements	Sum, Difference, % Recovery, % Reject, % Passage, Ratio, Power (BTU)
Languages	English, French, German, Spanish, Italian, and Portuguese
Ambient Temperature (°C) Storage Temperature (°F)	-10 °C to 55 °C (14 °F to 131 °F) -15 °C to 80 °C (5 °F to 176 °F)
Relative Humidity	0 to 95%, non-condensing
Power Requirements	12 to 24 VDC ±10%, regulated or 100 to 240 VAC ±10%, regulated, 50/60 Hz
Standards and Approvals	CE, FCC, UL, CUL, RoHS compliant, China RoHS NEMA 4X/IP65 (front face only)